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Dept.
Locomotive testing plant at

Locomotive testing plant at Altoona, Penna. Tests of an E2A locomotive.

Altoona, Pa. Pennsylvania

PENNEYLYNNIK ROOM







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PENNSYLVANIA RAILROAD COMPANY

TEST DEPARTMENT

LOCOMOTIVE TESTING PLANT

AT

ALTOONA, PENNA.

TESTS OF AN E2A LOCOMOTIVE

r 621 1313 4398

PENNSYLVANIA RAILROAD COMPANY.

Office of the General Superintendent Motive Power.

Altoona, Pa., December 15, 1910

At the Louisiana Purchase Exposition, held in St. Louis in 1904, The Pennsylvania Railroad System conducted a series of tests on the Locomotive Testing Plant, forming a part of their Exhibit. The results are contained in a book entitled "Locomotive Tests and Exhibits," published by The Pennsylvania Railroad System.

Included in the locomotives tested are four of the four-cylinder Compound Atlantic type, but there was insufficient time before the close of the Exposition at St. Louis to make tests of the Simple Cylinder Atlantic type locomotive included in the pro-

gram.

After the locomotive Testing Plant had been installed at Altoona, Pa., complete tests were made of a P. R. R. class "E2a" locomotive of the two-cylinder simple Atlantic type. Bulletin No. 5 gives the results of the tests of this locomotive. It is to be considered supplemental to the publication issued after the close of the Louisiana Purchase Exposition and gives the means of comparing the performance of the Simple Cylinder locomotive with that of the Four-Cylinder Compound locomotives.

A. W. GIBBS, General Superintendent Motive Power. 1213

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PENNSYLVANIA RAILROAD COMPANY

LOCOMOTIVE TESTING PLANT

ΑT

ALTOONA, PENNA.

1910.

TESTS OF "E2A" ATLANTIC TYPE, SIMPLE LOCOMOTIVE.
PENNSYLVANIA RAILROAD COMPANY.

BULLETIN No. 5

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The original program of tests that was planned by the Pennsylvania Railroad Company to be made on the Locomotive Testing Plant at St. Louis, in 1904, included tests of one of the Company's simple passenger locomotives of the Atlantic type with D valves* and a locomotive of this type was prepared and held in readiness for the tests, but as the time at St. Louis was not sufficient, these tests could not be carried out.

That tests of a simple two-cylinder passenger locomotive, made under the same conditions as were maintained in the tests of the four-cylinder balanced compound passenger locomotives, would be of particular interest has been apparent.

Upon the completion of the Testing Plant at its permanent location at Altoona this locomotive was placed upon it, and the Pennsylvania Railroad Company now makes public in the following pages the results of such a series of tests as was formerly contemplated.

This locomotive, No. 5266, has been tested by the same methods and under as nearly as possible the same conditions, using the same kind of coal as with the locomotives tested at St. Louis, so that comparisons are possible with these former tests. As the methods used in testing are given in detail in the report of the St. Louis tests, no extended description of them will be given here.

• See "Locomotive Tests and Exhibits," P. R. R., St. Louis, 1904.

DESCRIPTION OF THE LOCOMOTIVE.

Locomotive No. 5266 is of the Atlantic type with two simple cylinders and is known as the "E2a" class. It is identical in all respects with the other locomotives of its class and may be taken as representative of a large class of passenger locomotives used on the Pennsylvania Railroad in regular service.

The locomotive was built in 1904 and has seen considerable service since that time. In preparing it for the tests it was taken into the shop and the boiler thoroughly cleaned and new tubes put in. New tires were put on the driving wheels to bring them up to the regular diameter of 80 inches. The machinery was thoroughly overhauled and put in good repair. The cylinders were found to be smooth and they were not rebored. The locomotive was then placed upon the plant and run for some time to get the bearing surfaces in good condition before beginning the tests.

Before the tests were completed the front driving wheel tires had become flat in one place, due, probably, to a soft place in the tire, and the locomotive was removed from the plant and the tires of the driving wheels turned.

The general dimensions of the locomotive are given below:

Total weight, in working order, lbs 184,167
Weight on drivers, in working order, lbs 110,001
Cylinders (simple) size inches20½x26
Diameter of driving wheels, inches 80
Fire-box heating surface, square feet 156.86
Heating surface of tubes (water side)
square feet
Total heating surface (based on water side
tubes), square feet
Total heating surface (based on fire side
tubes), square feet
Grate area, square feet 55.5
Boiler pressure, lbs. per square inch 205
Valves, typeWilson double ported, slide
Valve gearStephenson
Fire-box, type
Number of tubes
Outside diameter of tubes, inches 2
Length of tubes, inches 180

The maximum calculated tractive effort at starting is 22,500 pounds with 80 per cent. of the boiler pressure available as mean effective pressure in the cylinders. This is equal to 136.6 pounds per pound of mean effective pressure in the cylinders.

The ratio of weight on drivers to the calculated maximum tractive effort is 4.9 to 1.

GENERAL ARRANGEMENT OF LOCOMOTIVE.

Figure 918 shows the general arrangement of the locomotive and the location of the instruments used in testing.

BOILER.

The boiler, Figure 920, has no very unusual features; it is of the Belpaire type with a wide grate and sloping back head and throat sheet. The water spaces have been arranged with the idea of promoting good circulation. There is no brick arch, but there is what may be called a combustion chamber, though it is of small volume. This combustion space is increased by the dead grate at the front end of the grate. The feed water is delivered to the boiler through the back head, with an internal pipe to deliver it to the front end. There is no superheater or feed water heating device. The boiler is of steel throughout with plain tubes.

SMOKE Box.

The arrangement of the draft appliances and netting in the smoke-box is shown in Figure 921.

The diaphragm is perforated and is fitted with the usual movable lower part. There is an inside stack reaching down nearly to the centre of the smoke-box. The exhaust nozzle is single and the tip is below the centre line of the smoke-box. The steam pipe, or branch pipe, is a single pipe in this locomotive in the centre of the smoke-box.

Neither the diaphragm nor the nozzle was changed during the series of tests.

GRATE.

The grate is of the usual rocking finger type (see Figure 922) and can be shaken in four separate sections. At the front end there is a section of the grate without air inlets, or a "dead grate" about 18 inches wide. The grate is practically level. There is a drop grate section at both front and back of the firebox. The active shaking part of the grate has an area of about 31 square feet, while the total area, including the whole space at the top of the grate up to the boiler sheets, is 55.5 square feet.

Soon after the tests were started it was found that with the damper in the ash-pan open the air inlet was not sufficiently large for tests of heavy load and the inlet area was increased by cutting holes in the ash-pan sides, so that the area of inlet for air was increased from 2.3 square feet to 6.3 square feet. This latter area was found to give not more than seven-tenths of an inch of water vacuum at full load tests.

It is probable that the area of opening in the ash-pan that is required on the Testing Plant, where the locomotive is stationary, is in excess of what would be necessary to give similar draught conditions where the locomotive is in service on the road, though data is not at hand to determine this.

The coal used in the tests of No. 5266 was the Scalp Level coal as used in the tests at St. Louis. The average analyses for the two series of tests are given below:

	St. Lo	uis '	Tests.	Tests o		
Fixed Carbon	75.85 j	per	cent.	76.25	per	cent.
Volatile combustible.	16.25	"	"	16.13	"	"
Moisture	.9	"	"	1.60	"	"
Ash	7.00	"	"	6.02	"	"
	100.00	"	"	100.00	"	"
Sulphur determined						
separately	.90	"	"	.94	"	"
B. T. U. per pound of						
coal	15025			15143		

In the following tables and plots the items of most general interest are given, while the complete records of the tests are shown in the appendix.

The conditions under which the tests were made were selected in the following manner: The reverse lever latch was placed in the notch which would give the least possible cut-off in the cylinders, and with fully opened throttle and constant speed a test was run. Then the reverse lever was advanced to the next notch, giving a longer cut-off and another test run. This increase of cut-off was continued until at this speed the boiler would fail to supply steam at approximately working pressure. This process was then repeated for the next higher speed. Thus the tests show the performance of the locomotive for almost its whole range of action. The higher power tests at each speed showing, with certain exceptions, the power that the locomotive is capable

of delivering for a considerable length of time, such as two or three hours or the time required for a run over a 100-mile division of road.

This method of testing the locomotive under conditions which could be sustained for a considerable time, while it is the only fair method, does not, of course, give the much higher power that could be shown for a test of short duration, where the reserve power of a boiler full of heated water is drawn upon for a short time without using the injector to keep up the supply. will be noted that in all of the tests that the injector was in operation practically all of the time of the test. (See item No. 226 in appendix.)

3.2 927 280 NOMINAL SPEED IN REVOLUTIONS PER MINUTE. 923 924 930 914 916 503 910 912901 902 90. 80 25

TESTS ON ATLANTIC TYPE, SIMPLE, LOCOMOTIVE NO. 5266.

CUT-OFF IN PER CENT, OF STROKE.

FIG. 901.

It has been the custom in locomotive tests to obtain a certain fixed evaporation for each square foot of heating surface or a certain quantity of coal burned per square foot of grate surface

before ending the test, so that the total quantities would be approximately equal for tests at either light or heavy power.

While it cannot be said that any fixed method was rigidly adhered to in these tests, an endeavor was made to obtain an evaporation of 30 pounds of water for each square foot of heating surface or a total of approximately 70,000 pounds, though no tests were made of more than three hours duration. At speeds of 240 and 280 revolutions per minute many difficulties arise that limit the possibility of making successful tests, so rather than incur the risk of having to stop the locomotive with a test uncompleted, the time of these high speed tests was reduced to an hour or an hour and a half. As data throughout the full range of the boiler capacity can be determined at the intermediate speeds, there is little gained by running these high speed tests longer than is required to obtain enough readings to determine the performance of the engines of the locomotive and the draw-bar pull.

BOILER PERFORMANCE

GENERAL CONDITIONS—TABLE No. 901.

The data for the tests in tables 901 to 908 inclusive are TABLE No. 901—GENERAL BOILER CONDITIONS.

Identification of Test		Test,	Average Lbs. Per	Pressure Sq. Inch	Av. Degr	Femp. ees F.	Fired Grate,
Test Number	Laboratory Designation	Duration of Te Minutes	Boiler Pressure	Atmospheric Pressure	Testing Plant	Feed Water	Total Coal Fir Per Sq. Ft. of Gi
		(Cal)	(217)	(221)	(208)	(211)	(Cal)
901	80-15-F	180	201.3	14.06	61.0	48.0	92.5
902	80-20-F	180	200.1	14.16	64.0	46.4	105.8
904	80-25-F	180	198.5	14.19	65.0	48.0	118.9
908	120-20-F	180	201.0	14.06	69.3	48.5	134.1
913	160-15-F	180	198.0	14.24	60.0	45.2	151.6
914	160-20-F	180	202.9	14.30	55.5	43.7	166.6
906	80-30-F	180	202.6	14.15	59.0	40.0	160.3
910	120-25-F	180	200.5	14.12	61.8	47.6	182.2
920	200-20-F	150	202.0	14.12	53.0	42.6	171.1
916	160-25-F	150	200.0	14.37	46.5	42.2	195.5
923	240-15-F	90	196.4	13.97	60.5	40.8	138.8
912	120-30-F	150	202.7	14.10	64.0	42.2	182.1
917	160-27-F	180	188.4	14.15	60.0	46.8	262.3
924	2404204F	60	197.5	14.04	61.0	40.5	111.2
927	280-15-F	60	194.4	14.03	51.5	41.0	91.3
922	200-25-F	72	202.1	14.30	54.0	41.8	109.2
918	160430-F	60	186.1	14.11	61.5	50.1	101.6

arranged according to the equivalent evaporation per hour (item 344, table No. 902), as this is a convenient index of the rate at which the boiler is working. The average steam pressure (item 217) can best be studied by reference to the graphical logs of the tests where the variations in pressure at each 10-minute interval are shown. The pressure reading was obtained by means of a sensitive gage mounted near the locomotive and connected to it by a flexible pipe. The gage has been found to give better service in this position than when mounted on the locomotive and exposed to the heat of the boiler. A correction was made in the gage reading for the head of condensed steam in the gage connection pipe.

As indicated in column 211, the feed water temperature was, at times, as low as 40° F, making a difference between the actual weight of water evaporated per hour and the equivalent evaporation of as much as 4,983 pounds.

The last column of table 901 gives the total coal per square foot of grate for the whole time of the test. In two tests only, the quantity is below 100 pounds.

EVAPORATION—TABLE 902.

This table shows the rates at which the boiler delivered steam to the engines, and it also shows the range of this delivery and the practical limitations upon the boiler capacity. Starting with an evaporation of 14,673 pounds per hour, the rates per hour advance by fairly even stages until an evaporation of about 30,000 pounds is reached. Where an evaporation of 30,721 pounds per hour is shown in test 918 the steam pressure, as shown by the graphical log for this test, could not be maintained and the upper limit of boiler delivery was exceeded in this test. The boiler may be expected to deliver a maximum of 30,000 pounds of steam per hour with this coal and these draught arrangements. The quality of the steam does not vary greatly from a mean of about 98.5 per cent., or practically dry steam, and the results do not indicate that a greater amount of moisture is present in the steam when the boiler is delivering large quantities of steam than when the evaporation is low.

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TABLE No. 902-EVAPORATION.

Id	entification of Test	st,	Wate	er and eam		Calorime Result		nt Lbs.
Test Number	Laboratory Designation	Duration of Test, Minutes	Total Lbs. Evaporated	Pounds Evaporated Per Hour	Quality Steam in Dome	Quality Steam in Branch Pipe	Degrees Superneat Branch Pipe	Equivalent Evaporation, Ll Per Hour
		(Cal)	(264)	(340)	(228)	(229)	(230)	(344)
901	80-15 [‡] F	180	44020	14673	.9856	.9983	0	17806
902	80-20-F	180	48226	16075	.9866	.9997	0	19546
904	80-25-F	180	55536	18512	.9860	1.0022	4.00	22466
908	120-20 ₍ F	180	. 6040 6	20135	.9860	1.0024	4.20	24434
913	160-15-F	180	62276	20759	.9864	1.0055	9.60	25259
914	160-20⊦F	180	66120	22040	.9854	1.0067	11.72	26851
906	80-30-F	180	67608	22536	.9845	.9994	0	27519
910	120-25-F	180	70001	23334	.9860	1.0069	12.08	28330
920	200-20(F	150	65283	26113	.9856	1.0098	17.16	31841
916	160-25-F	150	66090	26436	.9859	1.0106	18.57	32246
923	240 - 15 - F	90	41048	27365	.9850	1.0091	15.93	33383
912	120-30-F	150	09273	27711	.9851	1.0071	12.43	33792
917	160-27-F	180	86010	28670	.9860	1.0202	35.51	34793
924	240-20 F	60	28670	28670	.9860	1.0093	16.29	35014
927	280-15-F	60	28890	28890	.9854	1.0084	14.73	35240
922	200-25-F	72	36360	30300	.9859	1.0127	22.23	36981
918	160-30-F	60	30721	30721	.9860	1.0218	38.38	37170

Boiler Power-Table 903.

The boiler horse-power (item 349) is based upon the generally accepted unit of an equivalent evaporation of 34.5 pounds of water per hour for each boiler horse-power. The range of the tests is from about 500 to 1,000 boiler horse-power. This table shows that the boiler will deliver about 1,000 boiler horse-power, which is at the rate of about .43 of a horse-power per square foot of heating surface, or 2.32 square feet of heating surface per horse-power. There is about 18 horse-power delivered per square foot of grate surface.

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TABLE No. 903—BOILER POWER.

Iq	entification of Test	t,		valent tion, Lbs.	H	Boiler orse-Powe	r
Test Number	Laboratory Designation	Duration of Test, Minutes	Per Sq. Ft. of Grate Surface Per Hour	Per Sq. Ft. of Heating Surface Per Hour	Total	Per Sq. Ft. Heating Surface	Per Sq. Ft. Grate Surface
		(Cal)	(Cal)	(345)	(349)	(Cal)	(Cal)
901	80-15-F	180	321	7.68	516.0	.222	9.30
902	80-20(F	180	352	8.43	566.6	.244	10.21
904	80-25-F	180	405	9.69	651.1	. 281	11.73
908	120-20-F	180	440	10.54	708.2	. 305	12.76
913	160-15(F	180	455	10.89	732.1	.316	13.19
914	160-20-F	180	484	11.58	778.3	.336	14.02
906	80-30-F	180	496	11.87	797.7	.344	14.37
910	120-25 F	180	510	12.21	821.2	.354	14.80
920	200-20-F	150	574	13.73	922.9	.398	16.63
916	160-25-F	150	581	13.90	934.7	.403	$16.84 \\ 17.43$
923	240-15-F	90	602	14.39	967.6	.417	17.65
912	120-30-F	150 180	609	14.68	979.4	.422 $.435$	18.17
$\frac{917}{924}$	160-27;F 240-20-F	60	$\frac{627}{631}$	$15.00 \\ 15.10$	$1008.5 \\ 1014.9$.438	18.29
$924 \\ 927$	280-15-F	60	635	$15.10 \\ 15.19$	$1014.9 \\ 1021.4$.438	18.40
922	200-25-F	72	666	15.13	1071.9	.462	19.31
918	160-30-F	60	670	16.03	1077.4	.465	19.41

COAL AND RATE OF COMBUSTION—TABLE 904.

The coal fired per hour ranges from 1,665 to 6,101, but it does not follow exactly the increase in evaporation. This can be accounted for principally as due to variation in estimating the depth of fire at the beginning and end of the test, and the inconsistencies are most marked in the tests of short duration. From observation and as indicated on the graphical logs, the rate of firing was as uniform as can be expected.

TABLE NO. 904—COAL AND RATE OF COMBUSTION.

Id	entification of Test	٠,		I	Fuel n Poun	ds		te of bustion
Test Number	Laboratory Designation	Duration of Test, Minutes	Total Dry Coal Fired	Total Combustible By Analysis	Dry Coal Fired Per Hour	Combustible Fired Per Hour	Dry Coal Fired Fer Sq. Ft. of Grate Per Hour	Dry Coal Per Sq. Ft. Heating Surface Per Hour
		(Cal)	(235)	(236)	(338)	(Cal)	(339)	(Cal)
$901 \\ 902 \\ 904$	80-15-F 80-20-F 80-25-F	180 180 180	4994 5802 6530	$4723 \\ 5392 \\ 6140$	1665 1934 2177	$1574 \\ 1797 \\ 2047$	$30.00 \\ 34.85 \\ 39.23$.718 .834 .939
$\frac{908}{913}$	120-204F 160-15-F	$\frac{180}{180}$	7365 8186	$\begin{array}{c} 6926 \\ 7742 \end{array}$	$\begin{array}{c} 2455 \\ 2729 \end{array}$	$2309 \\ 2581$	$\substack{44.24\\49.17}$	$1.059 \\ 1.177$
$914 \\ 906 \\ 910$	160-20-F 80-30-F 120-25-F	180 180 180	8995 8797 10000	8508 8212 9410	2998 2932 3333	$2836 \\ 2737 \\ 3137$	$54.01 \\ 52.83 \\ 60.04$	1.293 1.264 1.437
920 916	2004204F 160-25-F	$\frac{150}{150}$	$9235 \\ 10552$	8735 9981	$3694 \\ 4221$	$\begin{array}{c} 3494 \\ 3992 \end{array}$	$\frac{66.56}{76.05}$	$1.593 \\ 1.820$
$923 \\ 912 \\ 917$	240-15-F 120-30 F 160-27-F	$ \begin{array}{c} 90 \\ 150 \\ 180 \end{array} $	7620 9970 14405	$\begin{array}{c} 7113 \\ 9335 \\ 13547 \end{array}$	5080 3988 4802	$4742 \\ 3734 \\ 4516$	$91.53 \\ 71.86 \\ 86.53$	$egin{array}{c} 2.190 \ 1.720 \ 2.070 \ \end{array}$
$\frac{924}{927}$	240-20-F 2-80-15-F	$\frac{60}{60}$	$6101 \\ 5012$	5695 4678	$\begin{array}{c} 6101 \\ 5012 \end{array}$	$\frac{5695}{4678}$	$\substack{109.93\\90.31}$	$\substack{2.631\\2.161}$
$922 \\ 918$	200-25-F 160 30-F	$\begin{array}{c} 72 \\ \textbf{60} \end{array}$	5980 5581	5599 5249	4983 5581	4666 5249	$89.78 \\ 100.58$	$2.149 \\ 2.406$

CINDERS AND SPARKS—TABLE 905.

As the coal used in these tests was of a friable nature and as much of it was of very small size when fired, it is to be expected that the quantities of cinders and sparks will be large. In test 918, laboratory designation 160—30—F, the cinders caught in the smoke-box were 987 pounds, and this quantity was sufficient to fill the smoke-box, which is not of the self-cleaning design, so that the draft was obstructed and the boiler failure, which occurred in this test, is directly traceable to this cause.

The calorific value of the einders and sparks is high. They represent practically unburned coal, and in view of the large quantities drawn through the tubes it is apparent that better results could be expected from burning this quantity of coal on a much larger grate where the draft action need not be so intense in order to burn the quantity of fuel required.

TABLE No. 905-CINDERS AND SPARKS.

Id	lentification of Test	st,	r	otal in Per Ho			ic Value . Per Lb.
Test Number	Laboratory Designation	Duration of Test, Minutes	Cinders in Smoke-Box	Sparks from Stack	Cinders and Sparks	of Cinders	of Sparks
-		(Cal)	(238)	(239)	(240)	(250)	(251)
901	80-15-F	180	52	16	68	11713	10868
902	80-20-F	180	46	10	56	10370	11784
904	80-25-F	180	82	16	98	12491	11784
908	120-20-F	180	101	23	124	10606	8484
913	160-15-F	180	98	43	141	12770^{-6}	8910
914	160-20-F	180	194	47	241	11048	9860
906	80-30-F	180	66	47	113	11291	10065
910	120-25-F	180	236	15	251	11194	11017
920	200-20-F	150	204	85	289	9471	11378
016	160425-F	150	302	128	430	9287	9042
923	$240 \text{-} 15 \text{-} \mathbf{F}$	90	508	84	592	10506	9299
912	120-30-F	150	110	153	263	11998	12057
917	160-27-F	180	492	140	632	9701	11617
924	240-20-F	60	514	95	609	12157	11977
927	280-15-F	60	584	58	642	11472	12197
922	$200 \text{-} 25 \text{-} \mathbf{F}$	72	316	208	524	11523	11198
918	160-30-F	60	987	238	1225	11497	10899

DRAUGHT AND RATE OF COMBUSTION.

SMOKE-BOX AND FIRE-BOX TEMPERATURES—TABLE No. 906.

In this table are shown the results of the observations of the draught, and in Fig. 902 these draught results are plotted in connection with the amounts of coal burned. The figures show wide variations, and this is to be expected, as the draught is influenced by a number of factors, such as the thickness of the fire, the boiler pressure and by the position of the fire door. The readings are the average of readings taken at the beginning of each tenminute interval without regard to whether the fire door was

TABLE No. 906—DRAUGHT, RATE OF COMBUSTION, SMOKE-BOX AND FIRE-BOX TEMPERTURES.

Id	Identification of Test		I	Oraught of V	in Inch Vater	Te Degr	emp. rees F.	F. F.	
Test Number	Laboratory Designation	Duration of Test, Minutes	In Front of Diaphragm	Back of Diaphragm	In Fire-Box	In Ash-Pan	In Fire-Box	In Smoke-Box	Dry Coal Per Sq. Grate Surface, Per Hour, Lbs.
		(Cal)	(222)	(223)	(224)	(225)	(212)	(207)	(339)
901	80-15-F	180	2.0	1.8	. 6	. 2	1774	562	30.00
902	80-20-F	180	2.1	1.9	. 8	.1	1918	579	34.85
904	$120 20 \text{-} \mathbf{F}$	180	3.3	3.1	1.4	. 7	1803	618	39.23
908	160-15-F	180	3.9	3.4	1.7	. 7	1859	644	44.24
914	160-20-F	180	3.1	2.8	.9	. 2	2078	633	49.17
906	80-30-F	180	3.7	3.2	1.2	. 2	1952	654	54.01
910	120-25-F	180	3.4	2.9	. 7	. 3	1915	630	52.83
920	200-20-F	180	5.1	4.5	2.3	1.0	1965	672	60.04
916	160425- F	150	5.0	4.2	1.3	. 2	2076	679	66.56
923	80-25- F	150	5.2	4.4	1.5	. 3	1935	681	76.05
912	$240 \text{-} 15 \text{-} \mathbf{F}$	90	5.6	4.7	1.3	. 2	2025	693	91.53
924	120-30-F	150	4.9	4.2	1.4	. 3	2077	665	71.86
927	160-27-F	180	7.7	6.2	2.1	. 3	2058	719	86.53
922	240 - 20 - F	60	5.4	4.6	1.4	. 3	2266	675	109.93
918	$280 \text{-} 15 \text{-} \mathbf{F}$	60	5.6	4.9	1.5	. 2	2165	715	90.31
917	200-25-F	72	6.0	5.1	1.6	. 3	2180	694	89.78
913	$160 30 \text{-} \mathbf{F}$	60	8.9	8.0	3.0	1.3	2143	740	100.58

open or not. As a matter of fact, in some of the heavier power tests the fire door is open more than one-half of the time, and as this is one of the fixed conditions governing the intensity of the draught, it has not been eliminated from the readings of the average draught.

Fire-box and smoke-box temperatures were measured by means of thermo couples.

EVAPORATIVE PERFORMANCE—TABLE 907.

In Figure No. 905 the equivalent evaporation is plotted with the evaporation per square foot of heating surface. The equiva-

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TABLE No. 907—EVAPORATIVE PERFORMANCE.

Ide	entification of Test	t,	I	Evaporative Performance	e	-	
Test Number	Laboratory Designation	Duration of Test, Minutes	Total Water Divided by Total Coal	Equivalent Evaporation Per Pound of Dry Coal	Equivalent Evaporation Per Pound of Combustible	B. T. U. Per Pound of Dry Coal	Efficiency of Boiler
-		(Cal)	(Cal)	(347)	(348)	(248)	(350)
901	80-15-F	180	8.57	10.69	11.31	15264	67.65
902	80-20-F	180	8.21	10.11	10.88	15077	64.76
904	80-25- F	180	8.42	10.32	10.98	15167	65.71
908	120-20-F	180	8.12	9.95	10.58	15167	63.36
913	160-15-F	180	7.40	9.26	9.79	15264	58.59
914	160-20-F	180	7.15	8.96	9.46	15264	56.68
906	80-304F	180	7.60	9.39	10.05	15020	60.38
910	120-25 - F	180	6.92	8.50	9.03	15167	54.13
920	200-20-F	150	6.88	8.62	9.11	15264	54.52
916	160-25:F	150	6.09	7.64	8.08	15264	48.34
923	240-15-F	90	5.33	6.57	7.04	15020	42.25
912	120-30 -F	150	6.85	8.47	9.05	15057	54.32
917	160-27 - F	180	5.91	7.25	7.70	15167	46.17
924	240-20-F	60	4.65	5.74	5.15	15020	36.91
927	280-15-F	60	5.70	7.03	7.53	15020	45.20
922	200-25-F	72	6.00	7.42	7.93	15057	47.59
918	160-30-F	60	5.45	6.66	7.08	15167	42.41

lent evaporation per pound of coal ranges from 10.69—which is obtained at the lowest rate of evaporation, viz: 7.68 pounds per square foot of heating surface— to a minimum of 5.74. The highest rate of evaporation was 16.09 pounds per square foot of heating surface.

From the results in this table it is evident that the economical performance of the locomotive boiler is very creditable when compared with results obtained from stationary boilers. The rates of coal burning and evaporation for the locomotive begin at and extend beyond the maximum of the ordinary stationary boiler.

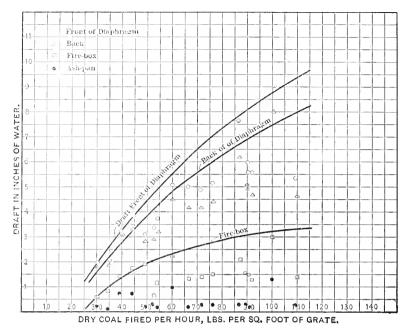


FIG. 902-DRAFT AND RATE OF COMBUSTION.

As shown in column 248, the calorific value of the dry coal in B. T. U.'s is very uniform for all of the tests. The determinations of heating value were made from samples taken from each car of coal used. These samples were taken from the coal conveyor as the coal was being placed in the testing plant coal bins.

The efficiency of the boiler, as given in column 350, is based upon the calorific value of the dry coal.

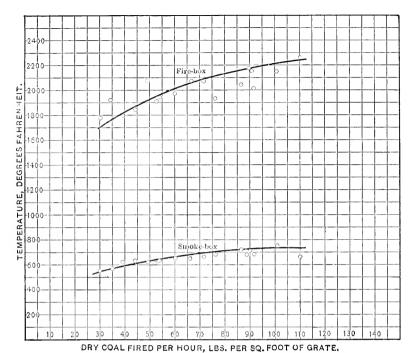


FIG. 903-FIRE-BOX AND SMOKE-BOX TEMPERATURES.

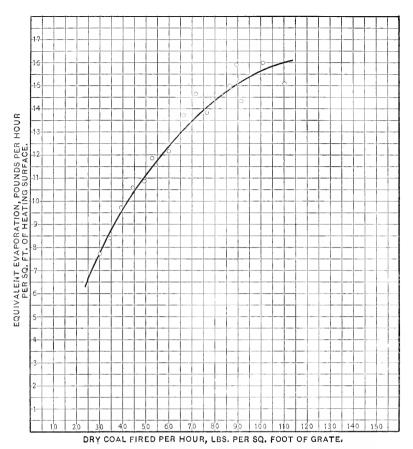


FIG 904-RATE OF COMBUSTION AND RATE OF EVAPORATION.

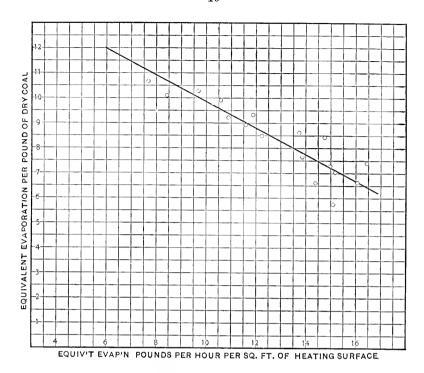


FIG. 905—RATE OF EVAPORATION AND EVAPORATION PER LB. OF COAL.

SMOKE-BOX GASES—TABLE 908.

The analysis of the smoke-box gases is of interest in showing the completeness of the combustion, and by reference to column 254 a very small percentage of carbon monoxide is shown

Id	entification of Test	st,	Ana	alysis of Ga	Smoke-B	ox	Coal	t in
Test Number	Laboratory Designation	Duration of Test, Minutes	Per Cent. Oxygen O	Per Cent.Carbon Monoxide CO	Per Cent. Carbon Dioxide	Per Cent. Nitrogen N	Calorific Value C as Fired	Per Cent. of Heat Coal, Lost by Presence of CO
		(Cal)	(253)	(254)	(255)	(256)	(Cal)	(Cal)
901	80-15-F	180	9.26	0	10.46	80.26	14849	0
902	80-20 - F	180	8.40	U	10.67	80.93	14896	0
904	80-25 -F	180	11.80	0	7.80	80.30	15009	0
908	120-20-F	180	8.70	0	10.50	80.80	15009	-0
913	160-15 ₇ F	180	6.86	.13	12.20	80.80	14849	0.61
914	160-20-F	180	10.30	0	9.06	80.60	14849	0
906	80-30-F	180	8.53	-0	9.67	81.80	14853	0
910	120-25-F	180	5.40	-0	13.60	80.90	15009	0
920	200-20-F	150	9.13	.06	10.33	80.46	14849	0.33
916	160-25- F	150	9.73	.06	9.60	80.60	14849	0.36
923	240-15-F	90	5.20	1.60	11.00	82.20	14853	7.31
912	120-30-F	150	6.86	0	11.33	81.80	14853	0
917	160-27-F	180	2.60	.60	14.40	82.40	15009	2.28
924	240-204 F	60	6.40	.20	11.00	82.40	14853	1.03
927	280-15-F	60	5.60	2.00	10.60	81.80	14853	9.13
922	200-25-F	72	6.60	1.20	10.20	82.00	14853	6.06
918	160-30- F	60	4.70	.60	12.70	82.00	15009	2.57

TABLE No. 908—SMOKE-BOX GASES.

in any of the tests and the losses in heat from the presence of CO, as shown in the last column of the table, are correspondingly small.

PERFORMANCE OF ENGINES

GENERAL ENGINE CONDITIONS—TABLE 909.

The tests in this and the following tables are arranged according to speed and cut-off, beginning with a speed of 80 revolutions per minute and a nominal cut-off of 15 per cent. The cut-off at 80 revolutions per minute was increased until it became

evident that a further increase in cut-off would result in slipping the driving wheels, should the adhesion become momentarily reduced from any cause. The limit of the boiler to supply steam was not nearly reached at this speed, nor was it quite reached at 120 revolutions, though the evaporation at 120 revolutions per minute would indicate that it is close to the limit of boiler power. At 160 revolutions per minute, or 38.2 miles per hour, the boiler power limit was reached and exceeded, and for this and the higher speeds the danger of slipping was not a factor in limiting the cut-off used.

TABLE No. 909—GENERAL ENGINE CONDITIONS.

Id	entification of Test	t,		H	oke	Ste Pres	
Test Number	Laboratory Designation	Duration of Test, Minutes	Revolutions Per Minute	Speed, Miles Per Hour	Cut-off, Per Cent. of Stroke	In Boiler, Lbs., Per Sq. Inch	In Branca Pipe, Lbs., Per Sq. Inch
		(Cal)	(198)	(199)	(268) to (271)	(217)	(220)
901	80-15-F	180	80.00	19.10	15.7	201.3	198.3
902	80-20-F	180	80.00	19.10	17.9	200.1	197.3
904	80-25-F	180	79.99	19.09	23.7	198.5	192.8
906	80-30-F	180	80.00	19.01	29.7	202.6	199.8
908	120-20-F	180	120.00	28.65	18.8	201.0	197.7
910	120 ¹ 25-F	180	120.00	28.65	24.9	200.5	197.5
912	120-30-F	150	120.00	28.65	31.7	202.7	197.8
913	160-15-F	180	160.00	38.20	16.7	198.0	195.0
914	160-20-F	180	160.00	38.20	20.2	202.9	198.2
916	160-25-F	150	160.00	38.20	24.9	200.0	195.0
917	160-27-F	180	160.00	38.20	27.7	188.4	185.6
918	160-30-F	60	160.00	38.20	31.5	186.1	181.8
920	200-20-F	150	200.00	47.75	19.5	202.0	197.4
922	200-25-F	72	200.00	47.75	25.5	202.1	197.1
923	240-15-F	90	240.00	57.30	19.0	196.4	194.2
924	240-20-F	60	240.00	57.30	21.6	197.5	195.1
927	280-15-F	60	280.00	66.85	19.9	194.4	191.7
929	320-15 ₅ F	_	320.17	76.08	21.4	196.3	

Test 929, at 320 revolutions per minute, was not made as one of the regular series in which all observations were recorded, but the locomotive was run for about 20 minutes at this speed and six indicator diagrams taken. The fore and aft vibration.

due to the unbalanced reciprocating weights, is so great at this speed that it was thought best not to subject the dynamometer to these violent shocks for a longer time. It is evident also from the draw-bar pull record obtained at this speed that the dynamometer, unless protected from the effect of these forces, cannot give a true indication of the draw-bar pull.

Between the dynamometer and the locomotive are placed oil dash-pots to absorb the vibrations which are present at all speeds, and for the lower speeds the dash-pots effectually control these unbalanced forces. If it were possible to run this locomotive at 320 revolutions with a cut-off of 25 or 30 per cent., it is probable that the action of the steam in the cylinders would assist the dash-pots in reducing these forces.

It has been found that if the throttle is suddenly closed at speeds of 280 or 320 revolutions, the vibrations set up are very violent in the absence of compression in the cylinders. The locomotive could not maintain the steam pressure, however, with the cut-off greater than about 15 per cent.

From an inspection of the diagram (Fig. 910) and table 909, (items 268-272), it is apparent that tests at different speeds, while run with the reverse lever in the same notch, do not have the same actual cut-off in the cylinders, but the cut-off point becomes later as the speed increases, due, probably, to a springing of the valve motion. This effect is so marked that the locomotive will run forward at the higher speeds with the reverse lever in one of the notches of the backward motion. As shown in table 909, the cut-off increases from 15.7 per cent. at 80 revolutions per minute to 21.4 per cent. at 320 revolutions per minute, while nominal cut-off or reverse lever notch remains the same.

MEAN EFFECTIVE PRESSURE, INDICATED HORSE-POWER AND STEAM CONSUMPTION—TABLE 910.

The steam consumption decreases as the indicated horse-power increases, and while the best result is 23.81 pounds of dry steam per indicated horse-power hour, the minimum rate of which the engines are capable does not appear to have been reached before the limit of the boiler to supply steam had been found.

TABLE No. 910—MEAN EFFECTIVE PRESSURE, INDICATED HORSE-POWER AND STEAM CONSUMPTION.

Ide	entification of Test	ř,	e qu		
Test Number	Laboratory Designation	Duration of Test, Minutes	Mean Effective Pressure, Lbs. Per Sq. Inch	Indicated Horse-Power	Dry Steam Per Indicated Horse-Power Hour, Lbs.
		(Cal)	(Cal)	(379)	(381)
901	80-15-F	180	60.56	419.8	33.54
902	80-20- F	180	68.81	477.2	32.27
904	80-25-F	180	84.47	585.6	30.65
906	80-30-F	180	104.91	727.9	29.94
908	120-20-F	180	66.13	687.6	28.81
910	120-25-F	1.80	81.83	851.1	26.70
912	120-30-F	150	97.63	1015.4	26.63
913	160-15-F	180	54.02	748.8	26.75
914	160-20-F	180	59.63	826.8	25.34
916	160-25-F	150	72.96	1011.6	25.23
917	160-27-F	180	76.04	1055.0	26.50
918	160-30-F	60	81.74	1133.4	26.46
920	200-20-F	150	58.78	1018.6	24.83
922	200-25-F	72	70.59	1223.7	23.84
923	240-15-F	90	52.18	1085.4	24.60
924	240-20-F	60	55.98	1164.5	24.37
927	280-15-F	60	48.56	1178.4	23.81
929	320-15-F			1281.3	

It is to be noted that the highest sustained output of the boiler was 30,300 pounds of steam per hour and that this gives a maximum of 1,223.7 indicated horse-power. Unless a greater supply of steam than 30,300 pounds can be obtained from the boiler, the maximum horse-power will be about 1,200 without regard to the speed. Larger horse-powers in road service or on the testing plant may be obtained for short intervals as already noted.

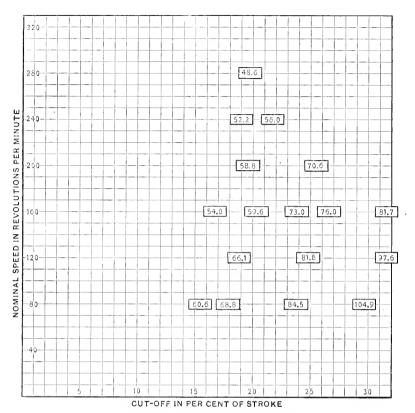


FIG. 906-MEAN EFFECTIVE PRESSURE.

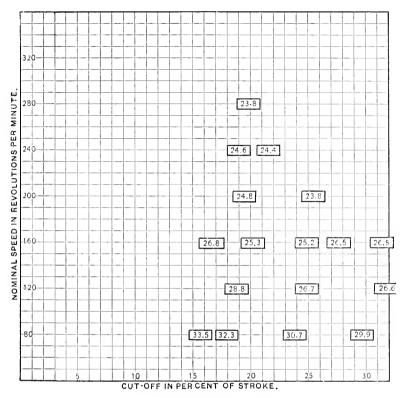


FIG. 907-DRY STEAM PER I. H. P. HOUR.

PERFORMANCE OF LOCOMOTIVES

DYNAMOMETER RECORDS—Table 911.

The draw-bar pull was measured by means of a lever dynamometer the details of which have been given in previous bulletins.

In the case of test 929, as explained in another place, the dynamometer reading was not correct, and the draw-bar pull and dynamometer horse-power for this test were derived from the indicated horse-power by assuming a machine efficiency of 70 per cent. for this speed.

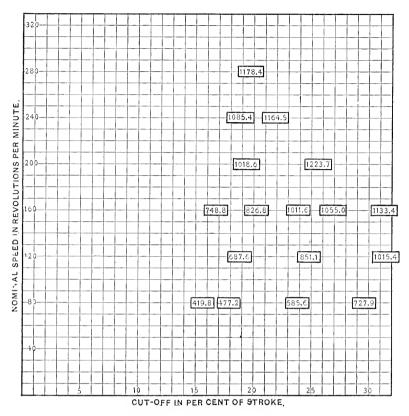


FIG. 908-TOTAL INDICATED HORSE POWER.

TABLE No. 911---DYNAMOMETER RECORDS.

Identification of Test		ر ا				
Test Number	Laboratory Designation	Duration of Test, Minutes	Draw-bar Pull in Pounds	Dynamometer Horse-Power	Dry Coal Per D. H. P. Hour	Dry Steam Per D. H. P. Hour
		(Cal)	(265)	(383)	(384)	(385)
901	80-15-F	180	6427	327.3	5.09	43.02
902	80-20-F	180	7653	389.8	4.96	39.50
904	80-25-F	180	9810	499.6	4.36	35.92
906	80-30-F	180	12475	632.3	4.64	34.46
908	120-204F	180	7280	556.2	4.42	35.16
910	120-25-F	180	9438	721.1	4.62	31.51
912	120-30-F	150	11785	900.8	4.43	29.59
913	160-15-F	180	5578	568.2	4.80	35.26
914	160-20-F	180	0538	665.9	4.50	31.46
916	160-25-F	150	8155	830.7	5.08	30.73
917	160-27-F	180	8757	892.1	5.38	31.34
918	160-30-F	60	9571	975.0	5.72	30.83
920	$200 20 \text{-} \mathbf{F}$	150	6199	789.4	4.68	32.04
922	$200 \text{-} 25 \text{-} \mathbf{F}$	72	7701	980.6	5.08	29.75
923	240-15-F	90	4940	880.7	5.77	30.31
924	240-20-F	60	5908	902.8	6.76	31.43
927	280-15-F	60	4752	847.2	5.92	33.12
929	320-15-F		*4424	*896.9	_ 	

^{*} Estimated.

The dry coal per dynamometer horse-power ranges from 4.42 pounds to 6.76.

Machine Friction—Table 912.

Throughout this series of tests the driving axle bearings were lubricated with oil. The main and side rods, except the front end of the main rods, were lubricated with hard grease. The cylinders were lubricated with oil by means of a sight feed lubricator.

The machine friction in draw-bar pull is a fairly uniform quantity, ranging from 1,417 to 1,909 pounds; in test 923 it is 1,148.

MAXIMUM POWER OF THE LOCOMOTIVE.

From the diagrams (Figs. 909 and 910) the draw-bar pull that this locomotive is capable of exerting for a considerable

TABLE No. 912-MACHINE EFFICIENCY.

Identification of Test		st,	Machine Friction in				
Test Number	Laboratory Designation	Duration of Test, Minutes	Horse-Power		Mean Effective Pressure. Lbs. Per Sq. Inch	Draw-Bar Pull, Pounds	Machine Efficiency, Per Cent.
		(Cal)	(395)		(396)	(397)	(398)
901 902 904 906	80-15-F 80-20-F 80-25-F 80-30-F Average	180 180 180 180	92.5 87.4 86.0 95.6 90.4		13.34 12.57 12.40 13.78 13.02	1816 1716 1689 1886 1777	77.96 81.68 85.35 86.87
$908 \\ 910 \\ 912$	120-20-F 120-25-F 120-30-F Average	180 180 150	131.4 130.1 114.6 125.4		12.63 12.50 11.01 12.05	1652 1702 1499 1618	80.89 84.71 88.71
913 914 916 917 918	160-15-F 160-20-F 160-25-F 160-27-F 160-30-F Average	180 180 150 180 60	180.6 160.9 180.9 162.9 158.4 168.7		13.01 11.60 13.03 11.74 11.41 12.16	1417 1579 1775 1599 1554 1585	75.88 80.54 82.11 84.56 86.02
920 922	200-20-F 1200-25-F Average	$\begin{bmatrix} 150 \\ 72 \end{bmatrix}$	229.2 243.1 236.2		13.21 14.01 13.61	1805 1909 1857	77.49 80.13
$923 \\ 924$	240-15-F 240-20-F Average	90 60	204.7 261.7 233.2		8.43 12.57 10.50	1148 1713 1431	81.14 77.53
927	280-15-F	60	331.2		13.64	1858	71.89

length of time has been estimated by the method formerly used in connection with the St. Louis tests, and which will be repeated here as applied to this locomotive.

The maximum power of a locomotive depends upon the relation between the amount of water which can be evaporated by the boiler and the efficiency of the cylinders; for example, if the maximum evaporative power of a locomotive boiler is W pounds of dry steam per hour and the cylinders require N pounds of dry steam per horse-power hour, then the maximum horse-power of the locomotive is represented by $\frac{W}{N}$, except that the maximum power may be limited by the adhesion of the driving wheels at

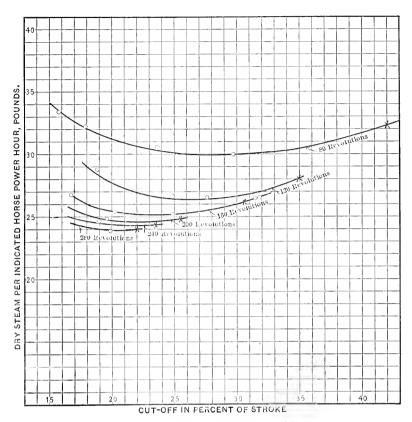


FIG. 909-STEAM CONSUMPTION.

low speeds. The maximum evaporative power of this boiler under the conditions of these tests is about 30,000 pounds of dry steam per hour. Fig. 909 shows the relation between steam consumption per indicated horse-power and cut-off at the several speeds. Similarly, Fig. 910 shows the relation between indicated horse-power and cut-off for the several speeds.

In each diagram the curves have been extended beyond the actual experimental points.

It is now only necessary to select for each speed the cut-off at which the product of indicated horse-power, as shown by Fig. 910 and steam consumption, as shown by Fig. 909, is approximately 30,000 pounds (the maximum capacity of the boiler.) These critical cut-offs are indicated on the diagrams (Figs. 909)

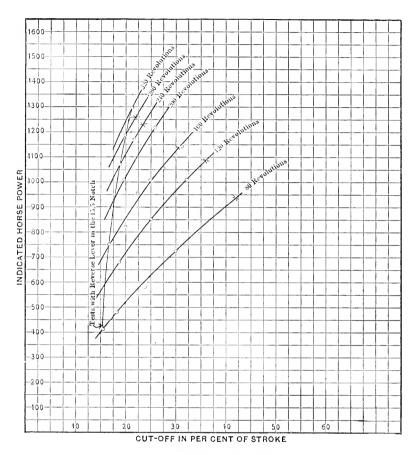


FIG. 910-INDICATED HORSE POWER.

and 910) by a cross mark, and the value of the several factors are shown in the following table:

Nominal Speed R. P. M.	Cut-off in Per Cent.	Steam Per I. H. P. Hour.	Maximum Cylinder Horse-Power.
80	42	$3^2 \cdot 3$	940
120	35	28.0	1075
160	30.5	26.3	1150
200	25.5	24.9	1220
240	23.5	24.4	1240
280	22	24.0	1250

The cylinder horse-power given in the last column of the above table is what would be expected by indicator if tests had been run under the conditions of maximum power at the several

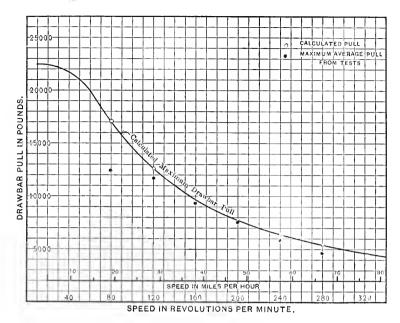


FIG. 911-MAXIMUM DRAW-BAR PULL.

speeds and cut-offs. The cylinder horse-power as found above is now reduced to an equivalent draw-bar pull by the following equation in which S is the speed in miles per hour and F is the corresponding average frictional draw-bar pull (which has been assumed as the average obtained for the whole series of tests, or 1,687 pounds):

Maximum Draw-bar Pull =
$$\frac{\text{Max. Horse-power x 375}}{\text{S}}$$
 —F

The maximum draw-bar pulls at the several speeds, as determined from the above equation, are as follows:

Speed in R. P. M.	Max. Estimated Draw-bar Pull. Pounds.
80	16,768
120	12,384
160	9,602
200	7,894
240	6,428
280	5.325

In Fig. 911 the draw-bar pull is shown graphically with the

maximum results obtained in the tests. At speeds of 120, 160, 200, 240 and 280 the maximum pulls developed in the tests approached closely the calculated maximum.

The calculated tractive power at starting is 22,500 pounds, and it is probable that the slowest speed at which the full power of the boiler could be utilized is about 40 revolutions per minute, or about 10 miles per hour.

COMPARISON OF TWO ATLANTIC TYPE PASSENGER LOCOMO-TIVES.

Of the passenger locomotives tested at St. Louis in 1904, the New York Central locomotive, No. 3000, resembled Pennsylvania Railroad locomotive No. 5266 in general dimensions, weight and class of service for which it was designed. It was, however, a four-cylinder balanced compound, while the 5266 is a simple locomotive.

In order to show a comparison of the results obtained on a simple and a compound locomotive, the following diagrams have been prepared from the results of tests on these two locomotives. Before taking up the discussion of these diagrams, however, some of the principal dimensions of the locomotives are given in parallel columns in order to show in what particulars they differ.

	N. Y. C. R. R. No. 3000.	P. R. R. No. 5266
Total weight of locomotive		
working order, lbs	200,000	184,167
Weight on drivers, locomo-		
tive, working order, lbs.	110,000	110,001
Cylinders, diameter and		
stroke, inches15	1/2 x 26x 26	20½x26
Driving wheels, diameter,	, -	, –
inches	<i>7</i> 9	80
Boiler, diameter, inches	721/4	67
Tubes, number	390	315
" diameter, inches	2	2
" length, "	191.29	179.78
Heating surface, fire-box,		• • •
(fire side), sq. ft	202.83	156.86
Heating surface, tubes	Ü	· ·
(fire side), sq. ft	2848.36	2162.4
Heating surface, total	, 0	·
(fire side), sq. ft	3051.19	2319.26
Grate area, sq. ft	49.9	55.5
Ratio heating surface to	1,5 ,5	20 0
grate surface	61.10	41.79
Boiler volume, cubic feet		1 72
steam space	77.41	109.9
Boiler volume, cubic feet	,, .	2 2
water space	331.66	338.6
A	55-1-0	00

Boiler Performance.

The coal used was that from the Scalp Level mines of the Berwind-White Coal Mining Company, both for the 3000 at St. Louis and the 5266 at Altoona.

In Fig. 1, where the fire-box and smoke-box temperatures are plotted, the differences between the two locomotives are small. The 3000 had a brick arch in the fire-box, but no difference in

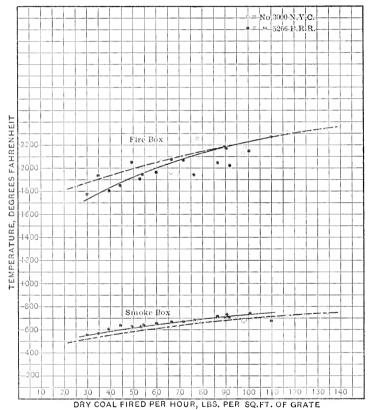
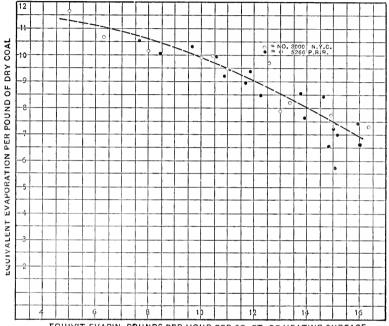


FIG. 1-FIRE BOX AND SMOKE BOX TEMPERATURES.

fire-box temperature is evident as due to this cause. The smoke-box temperature of the 3000, which had a greater length of tube than the 5266, is shown to be lower throughout the tests, indicating that this greater tube length absorbed a larger part of the heat in the gases of combustion than the shorter tubes of he 5266.

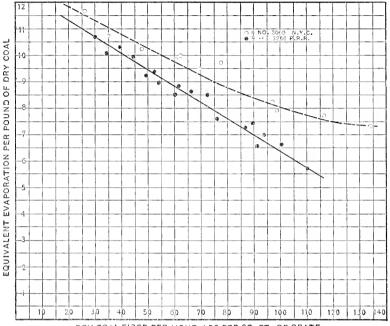
In Fig. 2, where the equivalent evaporation per pound of dry coal is given for different rates of evaporation per square foot of heating surface, no difference is found between the two boilers. In other words, the efficiency of a square foot of heating surface in the boiler of 5266 is the same as the efficiency of a square foot of heating surface in the boiler of No. 3000, and this is true for all rates of evaporation.



EQUIV'T EVAP'N, POUNDS PER HOUR PER SQ. FT. OF HEATING SURFACE
FIG. 2—EVAPORATION.

For two boilers so similar in general type this is to be expected, as there is no reason to suppose that the heating surfaces of the two boilers will have materially different rates of heat transmission to the water when the steel plates are clean as in the case of these two boilers. When, however, the equivalent evaporation per pound of coal is plotted according to the rate of combustion as in Fig. 3, the advantage of the larger heating surface per foot of grate in the 3000 is at once apparent, and this advantage of the 3000 in economical evaporation is maintained throughout the full range of steam delivery of the two boilers.

The highest equivalent evaporation per square foot of heating surface is nearly the same for each boiler, being 16.34 pounds per hour in the case of the 3000 and 16.03 pounds for the 5266.



DRY COAL FIRED PER HOUR, LBS.PER SQ. FT. OF GRATE

FIG. 3-EVAPORATION.

With the boiler of No. 3000 the greatest loss of heat due to the presence of carbon monoxide in the products of combustion, or, in other words, the greatest loss due to poor combustion was but 1½ per cent., and in only one other test was it as much as 1 per cent. In the case of the 5266, the losses, while in all cases comparatively small, are in one tesst 9.13 per cent., and in two others 6.06 per cent. and 7.3 per cent. The very perfect combustion shown by the 3000 is, in all probability, due to the brick arch in the fire-box of this locomotive. There was no arch in the 5266.

The 3000 was fitted with smoke-box deflectors or diaphragms which made the smoke-box completely self-cleaning, while the 5266 did not have a self-cleaning front, and this was one of the

limiting factors in maximum evaporation obtained with long cutoffs, due to the accumulation of cinders in the front end, which

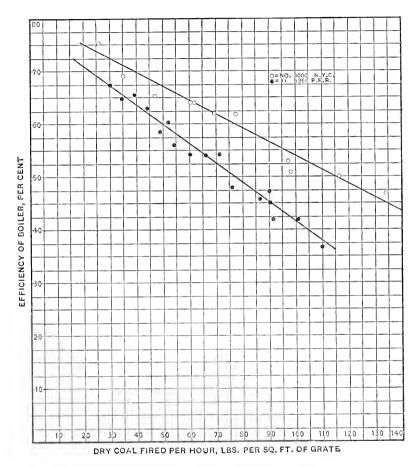


FIG. 4-BOILER EFFICIENCY.

interfered with the draft, and, consequently, the steaming capacity. The results from the action of the two smoke-boxes are shown in Figure $5\frac{1}{2}$.

Engine Performance.

In Fig. 5 the well-established fact that the engines of a compound locomotive within limits, operate on less steam per unit of power than the engines of a simple locomotive, is shown.

The diagram shows very clearly another fact that is not so

generally recognized, and that is that the difference in the water rate or steam per horse-power hour is not a constant difference expressable as a certain definite percentage of saving. When

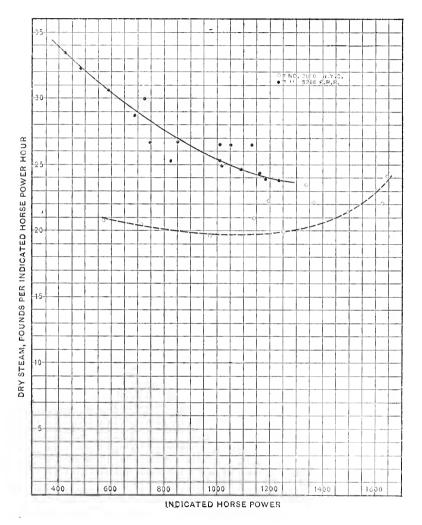
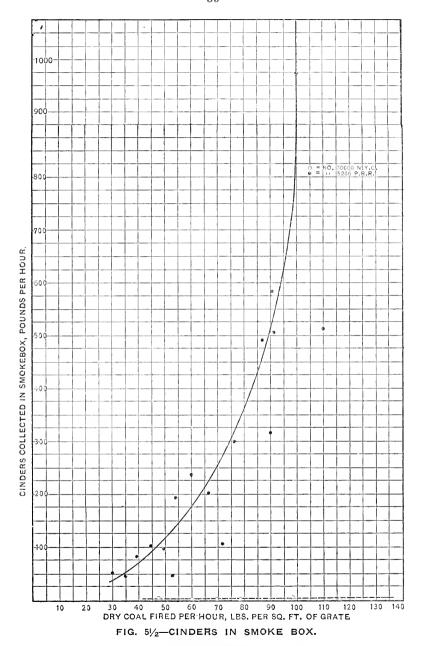


FIG. 5-STEAM PER INDICATED HORSE POWER.

each of the locomotives is developing 600 horse-power, there is a difference in the steam per horse-power of about 9.7 pounds, or a saving of 31.8 per cent., while at 1300 horse-power the saving is but 3.5 pounds, or 14.9 per cent.



The two curves show that the water rates of the two locomotives would, perhaps, meet at about 1600 horse-power were it possible to drive the 5266 to such a point, and as the high horse-

powers were obtained, as a rule, at the higher speeds, the curves would indicate that the simple locomotive is working most economically at its highest speeds, while the reverse is true of the compound.

It will be remembered that in the case of the simple and compound freight locomotives tested at St. Louis the conclusions arrived at in regard to the steam consumption were as follows: "In general the steam consumption of the simple engines decreased with increase in speed, while that of the compounds increased, which would lead to the conclusion that the steam distribution of the compounds was less satisfactory at high speeds than that of the simple."* The maximum horse-power developed by the 3000 was 1641, while the maximum for the 5266 was 1281.

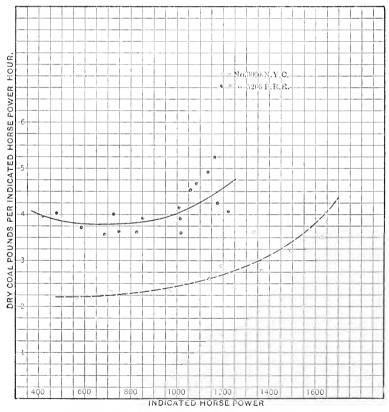


FIG. 6-COAL PER INDICATED HORSE POWER.

^{*} See "Locomotive Tests and Exhibits," page 706.

In Fig. 2 we have seen that the evaporation per pound of coal decreases as the output of the boiler in steam increases, and this decrease explains the difference in the appearance of the curves in Figs. 5 and 6. It would appear at first sight as though the curves for coal per indicated horse-power hour should follow the same law as do the curves for steam, and this would be the case if it were not for the fact that as the output of the boiler increases, it is at the expense of a greater and greater quantity of coal per pound of water evaporated.

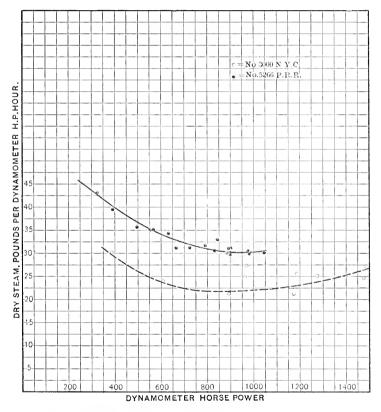


FIG. 7-STEAM PER DYNAMOMETER HORSE POWER.

LOCOMOTIVE PERFORMANCE.

In Fig. 10 is shown the dry steam used by the locomotives at different indicated horse-powers. The 3000, compound, requires at all powers less steam than the 5266, simple locomotive,

but as the limit of power is approached by the compound the steam rate advances more rapidly than would apparently be the case with a simple locomotive. This is only another way of showing that the advantage of compounding may not be realized at high speeds, as was developed in the discussion of Fig. 5, as judged by the two locomotives under discussion.

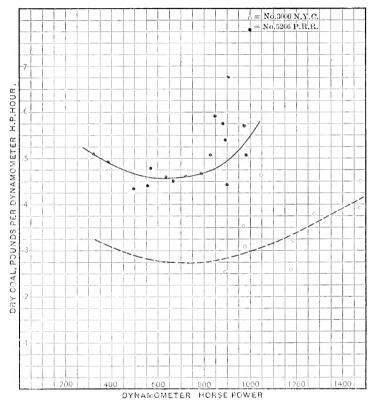


FIG. 8-COAL PER DYNAMOMETER HORSE POWER.

One of the most significant results of this comparison of a simple with a compound locomotive is the large increase in horse-power and draw-bar pull that can be realized from compounding without any increase in the boiler capacity. This is a very important advantage aside from all considerations of economy in the use of fuel.

Let us assume that the boiler of each locomotive will deliver 30,000 pounds of dry steam per hour to the engines. With this weight of steam the simple locomotive, No. 5266, will develop

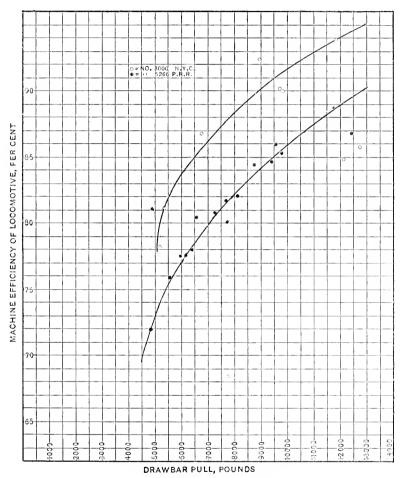


FIG. 9-MACHINE EFFICIENCY.

1200 indicated horse-power, while the compound, No. 3000, will develop 1400 indicated horse-power. To show what this will mean in increased draw-bar pull, due to compounding at several speeds, the following table has been arranged:

Comparative Performance.

At 40 miles per hour, using 30,000 pounds of water per hour:

Locomotive	Type	Machine Efficiency	Indicated Horse Power	Dynamometer Horse Power	Draw-Bar Pull	Increase in Draw-Bar Pull from Compounding
5266	4—4—2 Simple	86	1200	1032	9674	
3000	d—4—2 Compound	86	1400	1204	11287	+1613

At 50 miles per hour, using 30,000 pounds of water per hour:

					Ī.	
$\frac{5266}{3000}$	Simple Compound	79 79	$\begin{array}{c} 1200 \\ 1400 \end{array}$	$\frac{948}{1106}$	7110 8294	+1184

At 60 miles per hour, using 30,000 pounds of water per hour:

F0.00	Cimple	5.7	1900	004	5555	
$\frac{5266}{3000}$	Simple Compound	77	$\frac{1200}{1400}$	$\begin{array}{c} 924 \\ 1078 \end{array}$	5775 6737	+ 962

The above table shows what might be expected in increased power if the cylinders of locomotive No. 3000 were to be applied to locomotive No. 5266.

The probable result in fuel saving with this combination of the compound cylinders and the boiler of No. 5266, working as before at about its maximum rate of evaporation, that is, delivering 30,000 pounds of dry steam per hour, will be as shown in the following table.

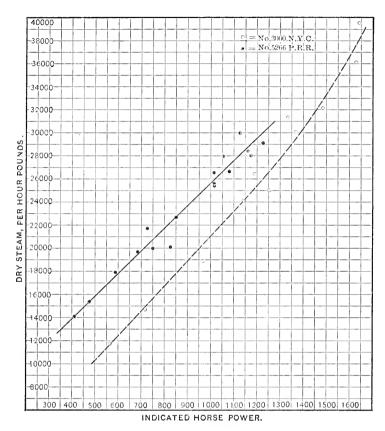


FIG. 10-STEAM AND HORSE POWER.

Coal Per Dynamometer Horse-Power Hour for Locomotive 5266, With Its Present Simple Cylinders and the Results to be Expected If the Present Boiler Were to be Fitted With Compound Cylinders Similar to Those on No. 3000:

Evaporation Ory Steam Hour	nding Burned Pounds	Horse	nometer Power ive With	Hour	Dynai	oal Per nometer . Hour.	ror of nders, Coal	ssed
Assumed Evapo Lbs. of Dry St Per Hour	Corresponding Dry Coal Burn Per Hour, Poun	Simple Cylinders	Cylinders	Speed, Miles Per Ho	Locomotive With Simple Cylinders	Same Botler With Compound Cylinders	Difference in Favor Compound Cylinde Pounds of Co	Saving Expressed as a Percentage
30,000 30,000 30,000	4983 4983 4983	1032 948 924	$\begin{array}{ c c c }\hline 1204 \\ 1106 \\ 1078 \\ \hline\end{array}$	40 50 60	$4.82 \\ 5.25 \\ 5.39$	$\begin{array}{ c c c } 4.13 \\ 4.51 \\ 4.62 \end{array}$.69 .74 .77	14.3 14.1 14.3

It will be noted that this percentage of saving agrees closely with that observed under engine performance. It is also the saving at a point where the simple locomotive is at its best, as before noted, namely, at its maximum horse-power. Other lower rates of evaporation might be selected where percentages of saving would be much higher.

APPENDIX

The appendix contains:

- 1. Description, dimensions and proportions of the locomotive. (pp. 48 to 53 inclusive.
- 2. Summary of average results of tests. (pp. 54 to 64 inclusive.
- 3. Graphical running logs showing boiler pressure, total water, total coal, revolutions per minute, and draw-bar pull for each test. Each diagram was plotted during the test to which it refers. (pp. 65 to 73 inclusive.)
- 4. Plots showing relations between important items of the tests. (pp. 74 to 103 inclusive.)
- 5. Vibration Diagrams. (pp. 104 to 106 inclusive.)
- 6. Typical indicator diagrams. A representative set of diagrams from each test is shown. (pp. 107 to 111 inclusive.)
- 7. A typical dynamometer diagram for each nominal speed. (pp. 112 to 115.)
- 8. Illustrations of the locomotive showing important details and location of testing instruments.

Description, Dimensions and Proportions of Pennsylvania E2a Atlantic (4-4-2) Type Locomotive No. 5266.

Built at the Juniata Shops of the Pennsylvania Railroad, Altoona, Pa., July, 1904.

	Driving Wheels.
I 2	Number of pairs
	MEASURED CIRCUMFERENCE, FEET.
3 4 5 6 7 8 9 10 11 12 13	Right, No. 1. 20.91 " 2. 20.91 " 3. 5. Left, " 1. 20.91 " 2. 20.91 " 5. 21.01 " 2. 20.91 " 3. 21.01 " 3. 21.01 " 3. 15. " 4. 15. " 5. 1. Average. 20.91
	ENGINE TRUCK WHEELS.
1.4 15	Number 4 Diameter, inches. 36
	TRAILING WHEELS.
10	Diameter, inches
	WHEEL BASE, FEET.
17 18 19	Driving wheel base. 7.42 Total wheel base. 30.85 Gauge of wheels, in inches 56.13
W	EIGHT OF ENGINE WITH WATER AT SECOND GAUGE COCK AND NORMAL FIRE, IN POUNDS.
20 21 22 23 24 25 26 27 28	On truck 37,167 " 1st drivers 53,334 " 2nd 56,667 " 3rd
20	CYLINDERS. High pressure, number
30 31	Low "

DIAMETER, INCHES.

32 33 34 35	High I Low	oressure, " "	left right					
		5	STROKE (F PIST	ON,	FEET.		
36 37 38 39	High I	pressure, " "	left right					2.164
	CLEA	RANCE I	ER CEN	T. OF P	TSTO	N DISP	LACEMENT.	
40 41 42 43 44 45 46 47	H. P., " " " " " " " " "	left, h " c right, h " c left, h	rank "	1				. 12.1 . 12.4
			RECEIVI	ER, CUB	IC F	EET.		
48 49	Volum	e, riglīt left						
			STEAM	DODA'S	INC	11120		
4						111.5.		
(For			he longt	h equa	ls th	e circu	unference of s of bridge.	
,	of bush	hing min	he longt us the s	h equa sum of	ls th the	e circu widths	s of bridge.	s.)
50 51	of bush H. P.	hing min admissio "	ne longt us the s	h equa sum of	ls th the end, "	e circu widths		s.) . 19.87 . 1.48
50 51 52	of bush H. P.	hing min admissio "	ne longt us the s n, right	h equation of the crank	ls th the end, "	te circu widths length width length	s of bridge.	s.) . 19.87 . 1.48 . 19.82
50 51	of bush H. P.	hing min admissio "	ne lengt us the s n, right	h equation of the head of the	ls th the end, "	e circu widths length width length width	s of bridge.	s.) . 19.87 . 1.48 . 19.82 . 1.48
50 51 52 53 54	of bush II. P	ling min admrissio 	ne longt us the s n, right " " left,	h equalism of head are crank	ls the the end,	te circulate to tend the circulate to tend the circulate width length length	s of bridge.	s.) . 19.87 . 1.48 . 19.82 . 1.48 . 19.83
50 51 52 53 54 55	of bush H. P	ling min admissio " " " "	n, right " left,	h equalities of head crank head	ls the the end, " " " " "	length width width width width width length width width width	s of bridge.	s.) . 19.87 . 1.48 . 19.82 . 1.48 . 19.83
50 51 52 53 54 55 56	of bush II. P	ding min admissio " " " "	n, right left,	h equations of head crank head crank	ls the the end,	length width length width length width length width length width length	s of bridge.	s.) . 19.87 . 1.48 . 19.82 . 1.48 . 19.83 . 1.48
50 51 52 53 54 55 56 57	of bush II. P	ding min admissio " " " " " "	he lengt us the s n, right "" left,	h equations of head crank head crank	ls the the end, " " " " "	length width length width length width length width length width length width	s of bridge.	s.) . 19.87 . 1.48 . 19.82 . 1.48 . 19.83 . 1.48 . 19.86 . 1.48
50 51 52 53 54 55 56 57 58	of bush II. P	ding min admissio " " " "	n, right left,	h equations of head crank head crank	ls the the end, " " " " " " " " "	length width length	s of bridge.	s.) . 19.87 . 1.48 . 19.82 . 1.48 . 19.83 . 1.48 . 19.86
50 51 52 53 54 55 56 57 58 59	of bush II. P	ding min admissio	he lengt us the s n, right "" left,	h cquadeum of head crank head crank head "	ls the the end, " " " " " " " " " " "	le circu widths length width length width length width length width length width width	s of bridge.	s.) . 19.87 . 1.48 . 19.82 . 1.48 . 19.83 . 1.48 . 19.86 . 1.48
50 51 52 53 54 55 56 57 58 59 60	of bush H. P. " " " " " " " " " " " " " " " " " "	ding min admissio	n, right left, right,	h equations of head crank head crank	ls the the end, "" "" "" "" "" "" "" "" "" "" "" "" ""	le circu widths length width length width length width length width length width length	s of bridge.	s.) . 19.87 . 1.48 . 19.82 . 1.48 . 19.83 . 1.48 . 19.86 . 1.48
50 51 52 53 54 55 56 57 59 60 61	of bush H. P. " " " " " " " " " " " " " " " " " "	ding min admissio	lie lengt us the s n, right "" left, "" right,	h equation of head crank head crank head crank head crank	ls the the end, "" "" "" "" "" "" "" "" "" ""	le circu widths length width length width length width length width length width length width width width width width length width	s of bridge.	s.) . 19.87 . 1.48 . 19.82 . 1.48 . 19.83 . 1.48 . 19.86 . 1.48
50 51 52 53 54 55 56 57 59 60 61 62	of bush H. P	ding min admissio	n, right left, right, right,	h cquadeum of head crank head crank head "	ls the the end, "" "" "" "" "" "" "" "" "" "" "" "" ""	le circu widths length width length length length length length length length width width length width width length width length width length width width length width width length width width length width width length width length width w	s of bridge.	s.) . 19.87 . 19.82 . 19.83 . 19.83 . 1.48 . 19.86 . 1.48
50 51 52 53 54 55 56 57 59 60 61 63	of bush H. P. " " " " " " " " " " " " " " " " " "	ding min admissio	lie lengt us the s n, right "" left, "" right,	h equation of head crank head crank head crank head crank head crank head "	ls the the end, "" "" "" "" "" "" "" "" "" "" "" "" ""	length width	s of bridge.	s.) . 19.87 . 1.48 . 19.82 . 1.48 . 19.83 . 1.48 . 19.86 . 1.48
50 51 52 53 54 55 57 59 61 63 64	of bush H. P	hing min admissio	n, right left, right left, left, left,	h equation of head crank head crank head crank head crank	ds the the end, " " " " " " " " " " " " " " " " " " "	le circu widths length width length length length length length length length width width length width width length width length width length width width length width width length width width length width width length width length width w	s of bridge.	s.) . 19.87 . 1.48 . 19.82 . 1.48 . 19.83 . 1.48 . 19.86 . 1.48
50 51 52 53 54 55 56 57 59 60 61 63	of busl H. P	ding min admissio	n, right left, right, left, left, " left, " " " " " " " " " " " " "	h equation of head crank head crank head crank head crank head crank	ls the the end, " " " " " " " " " " " " " " " " " " "	length width	s of bridge.	s.) . 19.87 . 1.48 . 19.82 . 1.48 . 19.83 . 1.48 . 19.86 . 1.48
50 51 52 53 54 55 56 57 58 59 61 62 63 64 65 66	of bush H. P	hing min admissio	le lengt us the s n, right left, " right, " left, " "	h equation of head crank head crank head crank head crank head crank	ls th the end, "" "" "" "" "" "" "" "" "" "" "" "" ""	length width	s of bridge.	s.) . 19.87 . 1.48 . 19.82 . 1.48 . 19.83 . 1.48 . 19.86 . 1.48
50 51 53 54 55 57 59 61 63 64 65	of busl H. P	admissio " " " " " " " " " " " " " " " " " "	n, right left, right, left, left, " left, " " " " " " " " " " " " "	h equation of head crank head crank head crank head crank head crank head head head crank head head head head head head head head	ls the the end, "" "" "" "" "" "" "" "" "" "" "" "" ""	length width	s of bridge.	s.) . 19.87 . 1.48 . 19.82 . 1.48 . 19.83 . 1.48 . 19.86 . 1.48

70 71 72 73	L. P.	66 66 64	right, left,	length width length width
		PISTO	N RODS	S, DIAMETER, INCHES.
74 75 76 77	High Low	pressure,	left . right	3.472 3.501
0	****			DIAMETER, INCHES.
78 79 80 81	High Low	pressure,	left . right	······
				VALVES.
82 83 84 85	Desig Per c	n ent. of ba of link n	lanced lotion	ilson Balanced Double Ported SlideAmerican Balance Valve Co. to total area
86 87 88 89	High Low		right. left . right	7.0 7.2
09		OHTS		P OF VALVE, INCHES.
90 91 92 93 94 95 96	 Low 	pressure,	right, in the left of the left of the left, in the left,	head end 1.5 crank " 1.5 head " 1.5 crank " — head " — crank " — of valve, inches. —
98	High	pressure,		head endnegative .16
99 100 101		**	left, 1	crank "
102 103	Low	**	right, l	head "
104	**	**	left, 1	head "
106 107 108 109		jacket	ng mat motion	recellaneous. terial

110	Area of steam port in valve sa in 820
III	Area of steam port in valve, sq. in. 8.20 " " exhaust" " " " " 8.20
112	CARACIO
112	
	BOILER. Pologies wide fro box
113	TypeBelpaire, wide fire-box Outside diameter, first ring, inches67.0
114	
	TUBES.
115	Number
116	Outside diameter, inches
117	Thickness, inches
118	Length between tube sheets, inches
119	Total fire area, square feet 5.26
120	Serve Tubes, number of ribs
121	" sq. in. of inside surface in one in. of length
122	or length
123	
124	Boiler pressure, lbs. per sq. in
1	SUPERHEATER.
125	Number of tubes
126	Outside diameter, inches
127	Thickness. inches
128	I,ength of tubes, inches
120	
130	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
131	
Ü	FIRE-BOX (SIZE INSIDE, INCHES).
132	I.ength 114.0
133	Width 68.0
134	Depth, front end 61.0
135	" back " 55.25
136	Volume, cubic feet(no arch) 233.31
137	Air inlets to ashpan (dampers closed), sq. ft 0.0
138	" " " (" open), " " 2.3 " " " increased, 11-27-'06, to 6.3
139	" " " increased, 11-27-'06, to 6.3
140	
	FIRE DOORS.
141	Number I
142	Area, square feet
1.43	
	GRATES.
144	StyleRocking finger
145	Total area, square feet
146	Width of air spaces, inches
147	AIR INLET AREAS, SQUARE FEET.
T 40	Through fire-box sides
148	" grates
149 150	" fire doors
150	me doord, , , , , , , , , , , , , , , , , , ,

151	Total air inlets, (148), (149) and (150) 15.03
152	Ratio " (140) to grate area (145) 0.27
153	Ratio " " (149) to grate area (145)
153	
	HEATING SURFACE, SQUARE FEET.
154	Of the tubes, water side 2471.04
155	" " fire "
156	" " fire-box, fire side
157	" superheater, fire side
127	Total based on inside of fine horsen this its of
158	Total, based on inside of fire-box and inside of
	tubes 2319.26
159	Total, based on inside of fire-box and outside of
	tubes 2627.90
	BOILER VOLUMES.
. (With water surface at level of second gauge cock.
160	Water space, cubic feet
161	Steam " " 109.9
	EXHAUST NOZZLE.
162	Double or singleSingle
163	Size of right, inches Dianı 5.625
	" " 1. fr " (5.025
164	" " left, " \(\)
165	Area of right, square inches \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \
166	" " left, " ")
167	" " left, " " } Total area, square inches
,	REVERSE LEVER.
168	H. P. avlinder notches forward of coutro
	T 1) " " " " " "
169	1 ₄ , 1,
170	II. P. cylinder, notches forward of centre 15 I., P. " " " " " " " " " " " " " " " " " "
•	RATIOS.
170	RATIOS. Heating surface (158) to grate area (145) 41.79
171	RATIOS. Heating surface (158) to grate area (145)
171 172	RATIOS. Heating surface (158) to grate area (145)
171 172 173	RATIOS. Heating surface (158) to grate area (145)
171 172 173 174	RATIOS. Heating surface (158) to grate area (145)
171 172 173 174 175	RATIOS. Heating surface (158) to grate area (145)
171 172 173 174 175 176	RATIOS. Heating surface (158) to grate area (145)
171 172 173 174 175 176	RATIOS. Heating surface (158) to grate area (145)
171 172 173 174 175 176	RATIOS. Heating surface (158) to grate area (145)
171 172 173 174 175 176	RATIOS. Heating surface (158) to grate area (145)
171 172 173 174 175 176	RATIOS. Heating surface (158) to grate area (145)
171 172 173 174 175 176	RATIOS. Heating surface (158) to grate area (145)
171 172 173 174 175 176 177 178	RATIOS. Heating surface (158) to grate area (145)
171 172 173 174 175 176	RATIOS. Heating surface (158) to grate area (145)
171 172 173 174 175 176 177 178	RATIOS. Heating surface (158) to grate area (145)
171 172 173 174 175 176 177 178	RATIOS. Heating surface (158) to grate area (145)
171 172 173 174 175 176 177 178	RATIOS. Heating surface (158) to grate area (145)
171 172 173 174 175 176 177 178	CONSTANTS FOR DYNAMOMETER HORSE POWER. (Power developed at one R. P. M. when pull is one pound M. E. P.) RATIOS. 41.79 Fire area through tubes (119) to grate area (145)
171 172 173 174 175 176 177 178	CONSTANTS FOR DYNAMOMETER HORSE POWER. (Power developed at one R. P. M. when pull is one pound.) CONSTANTS FOR INDICATED HORSE POWER. (Power developed at one R. P. M. and one pound M. E. P.) High pressure, cylinder, right, head end
171 172 173 174 175 176 177 178	CONSTANTS FOR DYNAMOMETER HORSE POWER. (Power developed at one R. P. M. when pull is one pound M. E. P.) High pressure, cylinder, right, head end
171 172 173 174 175 176 177 178 179	RATIOS. Heating surface (158) to grate area (145)
171 172 173 174 175 176 177 178 179	CONSTANTS FOR DYNAMOMETER HORSE POWER. (Power developed at one R. P. M. when pull is one pound M. E. P.) Constants for indicate horse power. (Power developed at one R. P. M. and one pound M. E. P.) High pressure, cylinder, right, head end
171 172 173 174 175 176 177 178 179 180 181 182 183 184	CONSTANTS FOR DYNAMOMETER HORSE POWER. (Power developed at one R. P. M. when pull is one pound M. E. P.) Constants for indicated horse Power. (Power developed at one R. P. M. and one pound M. E. P.) High pressure, cylinder, right, head end
171 172 173 174 175 176 177 178 179 180 181 182 183 184 185	RATIOS. Heating surface (158) to grate area (145)
171 172 173 174 175 176 177 178 179 180 181 182 183 184	RATIOS. Heating surface (158) to grate area (145)
171 172 173 174 175 176 177 178 179 180 181 182 183 184 185	RATIOS. Heating surface (158) to grate area (145)

PISTON DISPLACEMENT, CUBIC FEET.

188	High	pressure	cylinder,	right	head	end	4.97
180		* **	"	ii	crank		4.83
190	"	"	+ 4		head	"	5.11
101	66	"	66	66	crank		4.97
192	Low	4.	"	right,	head		
193	+ 4	"	"	**	crank	. "	
194	4.6	"	4.6			"	
195	4.6	"	4.6	46	crank		

SUMMARY OF AVERAGE RESULTS—LOCOMOTIVE No. 5266. PENNSYLVANIA RAILROAD COMPANY.

£		Test		Speed				ition Levers	of	to	
nbe	ion	. (Revol	utions	Equiv	alent	E			ue t ss, Hou	
Test Number	Laboratory Designation	Hours Duration of	Total	Average Per Minute	Speed in Miles Per Hour	Piston Speed in Feet Per Minute	Reverse Notches from Front End		Throttle	Coal Loss Due to Steam Loss, Pounds Per Hour	
		196	197	198	199	200	201	202	203	204	205
901	80-15-F	3.00	14400	80.00	19.10	346.2	15.5		Full	51.15	
902	80-20-F	3.00	14400	80.00	19.10		15.0	ì	"	64.40	
904	80-25-F	3.00	14398	79.99	19.09				"	46.08	
906	80-30-F	3.00	14401	80.00	19.01	346.2		1	44	66.58	
908	120-20-F	3.00	21600	120.00	28.65			1	"	47.78	
910	120-25-F	3.00	21600	120.00	28.65		14.0		"	56.80	
912	120-30-F	2.50	18000	120.00	28.65	519.2	14.0	ĺ	"	111.90	
913	160-15-F	3.00	28800	160.00	38.20	632.4	15.5	1	"	70.52	
914	160-20-F	3.00	28800	160.00	38.20	692.4		1	"	120.00	1
916	160-25-F	2.50	24000	160.00	38.20			ì	64	104.00	
917	160-27-F	3.00	28800	160.00	38.20	692.4			"	72.42	
918	160-30-F	1.00	9600	160.00	38.20				"	66.06	
920	200-20-F	2.50	30000	200.00	47.75				"	79.43	
922	200-25-F	1.20	14400	200.00	47.75			1	"	138.20	
923	240-15-F	1.50	21600	240.00	57.30				"	71.48	
924	240-20-F	1.00	14400	240.00		1038.8		1	"	2.37	
927	280-15-F	1.00	16800	280.00		1211.8			1	94.91	Į
929	320-15-F				76.08		15.5		1 "		

				Tempe	erature,	Degree	es Fah	renheit,	of			Hr.
Number	ory		oke ox	Labora	atory	in Pipe	er	ter				Lost from
Test Nu	Laboratory Designation	By Thermometer	By Pyrometer	Wet Bulb	Dry Bulb	Steam in Branch Pip	Feed Water	Fire Box By Pyrometer				Steam Lost Boiler, Lbs.
 		206	207	208	209	210	211	212	213	214	215	216
901 902 904 908 910 912 913 914 916 917 918 920 922 923 924 927 929	80-15-F 80-20-F 80-25-F 80-30-F 120-20-F 120-25-F 120-30-F 160-15-F 160-27-F 160-27-F 160-27-F 200-20-F 200-25-F 240-15-F 240-15-F 280-15-F 320-15-F		502 579 618 630 644 672 665 633 654 719 740 679 694 693 675 715	61.0 64.0 65.0 59.0 69.3 61.8 64.0 55.5 60.0 61.5 61.5 60.5 61.0 53.0	54.0 54.5 58.3 48.0 62.8 52.3 57.0 53.5 42.0 53.5 50.0 48.0 52.0 51.0 45.0	386.8 386.8 386.8 387.5 390.8 398.6 399.1 395.2 398.6 404.2 417.2 418.4 403.6 408.7 400.9 401.8 398.8	48.0 46.4 48.0 40.0 48.5 47.6 42.2 43.7 42.2 46.8 50.1 42.6 41.8 40.8 40.5 41.0	1774 1918 1803 1915 1859 1965 2077 2078 1952 1935 2058 2143 2076 2180 2025 2266 2165				446 530 388 506 388 388 370 537 645 428 360 556 832 381 111

SUMMARY OF AVERAGE RESULTS—LOCOMOTIVE No. 5266. PENNSYLVANIA RAILROAD COMPANY.

- i	, u	Press	ure, I	bs. P	er Sq	. In.	Draft	, Inch	es of T	Water	Inje	ctors
mpe	tory	In	Boiler	:	ch	Lab- ry tric	In Smol	se Box	y		Hrs.in	Action
Test Number	Laboratory Designation	Average	Maximum	Minimum	In Branch Pipe	Air in Lab oratory Barometric	Front of Diaphragm	Back of Diaphragm	In Fire Box	In Ash Pan	Total, Right	Total, Left
		217	218	219	220	221	222	223	224	225	226	227
901	80-15-F	201.3	205.0	196.0	198.3	14.06	2.0	1.8	0.6	0.2	2.9	0
902	80-20-F	200.1	206.0	196.0	197.3	14.16	2.1	1.9	0.8	0.1	2.9	ŏ
904	80-25-F	198.5	201.5	196.0	192.8	14.19	3.3	3.1	1.4	0.7	3.0	ŏ
906	80-30-F	202.6	211.0	195.0	199.8	14.15	3.4	2.9	0.7	0.3	3.0	Ö
908	120-20-F	201.0				14.06	3.9	3.4	1.7	0.7	3.0	Ó
910	120-25-F	200.5				14.12	5.1	4.5	2.3	1.0	3.0	0
912	120-30-F	202.7				14.10	4.9	4.2	1.4	0.3	2.49	0
913	160-15-F	198.0				14.24	3.1	2.8	0.9	0.2	2.81	0
914	160-20-F	202.9				14.30	3.7	3.2	1.2	0.2	3.00	0
916	160-25-F	200.0		197.0			5.2	4.4	1.5	0.3	2.50	0
917	160-27-F	188.4	204.5	171.0	185.6	14.15		6.2	2.1	0.3	3.0	0
918	160-30-F	186.1		176.0			8.9	8.0	3.0	1.3	1.0	0
920	200-20-F	202.0				14.12	5.0	4.2	1.3	0.2	2.5	0
922	200-25-F	202.1				14.30	6.0	5.1	1.6	0.3	1.2	0
923	240-15-F	196.4		181.0			5.6	4.7	1.3	0.2	1.5	0
924	240-20-F	197.5		191.0			5.4	4.6	1.4	0.3	1.0	0
927	280-15-F	194.4	207.0	182.0	191.7	14.03	5.6	4.9	1.5	0.2	1.0	0
929	320-15-F				l	1		_	_		-	-

ь.	_	C	Quality o	of Stea	m	Coal, S	parks a	nd A	sh, Po	ounds	
nbe	ory		pe	f in	of On	Coal	Fired		r	Fotal	
Test Number	Laboratory Designation	In Dome	In Branch Pipe	Degrees of Superheat in Branch Pipe	Factor of Correction Dome	Kind	Total	Per Cent, of Moistnre	Dry Coal Fired	Combustible By Analysis	Ash by Amalysis
		228	229	230	231	2321	233	234	235	236	237
901 902 904 906 908	80-15-F 80-20-F 80-25-F 80-30-F 120-20-F	.9856 .9866 .9860 .9845	.9997	$\begin{bmatrix} 0\\ -4.00\\ 0\\ 4.2 \end{bmatrix}$.9898 .9905 .9901 .9891 .9901	Bituminous " " "	5134 5872 6598 8896 7442	$\begin{bmatrix} 2.72 \\ 1.20 \\ 1.04 \\ 1.11 \\ 1.04 \end{bmatrix}$	6530 8797	4723 5392 6140 8212 6926	$\begin{array}{c} 397 \\ 585 \end{array}$
$910 \\ 912 \\ 913$	120-25-F 120-30-F 160-15-F	.9860 .9851 .9864	$1.0069 \\ 1.0071 \\ 1.0055$	$12.08 \\ 12.43 \\ 9.6$.9901 $.9895$ $.9904$	66 66 66	$10112 \\ 10107 \\ 8415$	$1.04 \\ 1.35 \\ 2.72$	10000 9970 8186	9410 9335 7742	$608 \\ 634 \\ 444$
914 916 917 918	160-20-F 120-25-F 160-27-F 160-30-F	.9859 $.9860$	$1.0106 \\ 1.0202$.9897 .9901 .9901	66 66	$\begin{array}{r} 9247 \\ 10848 \\ 14557 \\ 5640 \end{array}$	$\begin{vmatrix} 2.72 \\ 2.72 \\ 1.04 \\ 1.04 \end{vmatrix}$		$\begin{array}{r} 8508 \\ 9981 \\ 13547 \\ 5249 \end{array}$	$\begin{array}{c} 572 \\ 876 \end{array}$
$\frac{920}{922}$	200-20-F 200-25-F	.9856 .9859	$1.0098 \\ 1.0127$	$17.16 \\ 22.23$.9899 .9901	"	$9494 \\ 6062$	$\substack{2.72\\1.35}$	9235 5980	8735 5599	$\begin{array}{c} 500 \\ 381 \end{array}$
$923 \\ 924 \\ 927$	240-14-F 240-20-F 280-15-F	.9860	1.0091 1.0093 1.0084	16.29		66 66	7706 6169 5068	$\begin{vmatrix} 1.11 \\ 1.11 \\ 1.11 \end{vmatrix}$	$7620 \\ 6101 \\ 5012$	7113 5695 4678	406
929	320-15-F					"					-

SUMMARY OF AVERAGE RESULTS—LOCOMOTIVE No. 5266, PENNSYLVANIA RAILROAD COMPANY.

s. 1		Coal, Spa	rks and A	sh, Lbs.		A	Analysis	of Co	al		
nbe	ory	P	er Hou	r		Per	r Cent.				
Test Number	Laboratory Designation	Cinders Collected in Smoke Box	Sparks Discharged From Stack	Cinders and Sparks	Fixed	Volatile Matter	Moisture	Ash	Sulphur; Determined Separately		
		238	239	240	241	242	243	244	245	246	247
901 902 904 906 908 910 912 913 914 916 917 918 920 922	80-15-F 80-20-F 80-25-F 80-30-F 120-20-F 120-25-F 160-15-F 160-20-F 160-27-F 160-30-F 200-20-F 200-25-F 240-15-F	52 46 82 66 101 236 110 98 194 302 492 987 204 316 508	16 10 16 47 23 15 153 43 47 128 140 238 85 208 84	68 56 98 113 124 251 263 141 241 430 632 1225 289 524 592	75.87 76.06 76.98 75.77 76.98 76.98 76.45 75.87 75.87 75.87 76.98 76.98 76.98 75.87 76.75	16.14 15.77 15.96 16.54 15.96 15.96 15.92 16.14 16.14 15.96 16.14 15.96 16.15 15.96	2.72 1.20 1.04 1.11 1.04 1.35 2.72 2.72 2.72 1.04 1.04 2.72 1.35	5.27 6.97 6.02 6.58 6.02 6.28 5.27 5.27 5.27 6.02 6.02 6.02 6.02 6.02	0.91 1.57 0.91 1.00 0.91 0.67 0.91 0.91 0.91 0.91 0.91 0.91		
$924 \\ 927 \\ 929$	240-20-F 280-15-F 320-15-F	514 584	95 58	$\frac{609}{642}$	75.77 75.77	16.54 16.54	1.11	$\frac{6.58}{6.58}$			

\$4		Calori	fic Value I	er Lb. of	Fuel, B. T.	U.	Ana	lysis of	Smol	ce-Box	Gas	es
Number	tory tion	oal	ble	ers	80				Per Ce	nt.		
Test Nu	Laboratory Designation	Of Duy (Coal	Of Combustible	Of Cinders	Of Sparks		Oxygen O	Carbon Mcnezide CO	Carbon Dioxide CO2	Nitrogen N		
		248	249	250	251	252	253	254	255	256	257	258
901	80-15-F	15964	16138	 11719	10868		9.26	0	10 46	80.26	1 1	1
902	80-20-F	15077			11784		8.40			80.93		
904	80-25-F		16128			1	11.89			80.30		
906	$80\ 30-F$	15020	16090	11291	10065		8.53	0	9.67	81.80		i
908	$120 \text{-} 20 \text{-} \mathbf{F}$	15167		10606			8.70	0	10.50	80.80		
910	120-25-F	15167			11017	Ì	5.40	0		80.90		İ
912	120-30-F		16079				6.86]81.80		
913	160-15-F		16138				6.86			80.80		İ
914	160-20-F		16138				10.30			80.60		ļ
916	160-25-F		16138				9.73			80.60		
917	160-27-F		16128		11617		2.60			82.40		1
$918 \\ 920$	160-30-F		$16128 \\ 16138$		10899		4.70			82.00		
920 - 922	200-20-F 200-25-F		16079		$ 11378 \\ 11198$		$\frac{9.13}{c}$			$\begin{bmatrix} 80.46 \\ 82.00 \end{bmatrix}$		
923	240-25-F 240-15-F		16075				$\begin{bmatrix} 6.60 \\ 5.20 \end{bmatrix}$			82.20		
924	240-20-F		16090			1	6.40			82.40		
927	280-15-F		16090			1	5.60			81.80		
929	320-15-F				1210		0.00	3.00				}
		!		1	1				l	L	1	1

SUMMARY OF AVERAGE RESULTS—LOCOMOTIVE No. 5266. PENNSYLVANIA RAILROAD COMPANY.

£.			W	ater, i	in Pou	nds		Dy	namome	ter
nbe	ory	d		Lo	st		to d oly ed	Draw-B	ar Pull in	Pounds
Test Number	Laboratory Designation	Delivered to Injectors	From	From Injectors	From	Total	Delivered to Boller and Presumably Eyaporated	Average	Maximum	Minimum
		259	260	261	26 2	263	264	265	266	267
901 902 904 906 908 910 912 913 914 916 917 918 920 922 923 924	80-15-F 80-20-F 80-25-F 80-30-F 120-25-F 120-30-F 160-15-F 160-25-F 160-27-F 160-30-F 200-20-F 240-15-F 240-20-F	44020 48226 56041 67608 60685 70109 69278 62596 66120 66090 86070 30721 65283 36360 41048 28670	0 0 0 0 0 0 0 0 0 0 0 0	0 0 505 0 279 108 0 0 0 0 0 0 0 0 0 0 0		0 0 505 0 279 108 0 0 0 0 0 0 0 0 0 0	44020 48226 55536 67608 60406 70001 69278 62596 66120 66090 86010 30721 65283 36360 41048 28670	6427 7653 9810 12475 7280 9438 11785 5578 6538 8155 8757 9571 6199 7701 4940 5908	6621 7952 10441 13147 7858 9638 12320 5782 7300 8510 9493 10149 6462 8022 5204 6141	6111 7395 9603 12036 6716 9213 10976 5169 6146 7992 7525 7525 75908 5960 7390 4460 5486
$\frac{927}{929}$	280-15-F 320-15-F	28890	0	0		0	28890	$4752 \\ 4424$	5061	4360

			E	vents	of (St)	roke fi	rom In	dicato	r Cards	3		
y y		Cı	it-off,	Per C	ent. c	f Stro	ke		Rele	ase, Per C	nt. of Su	oke
ator atic	High	Pressu	ire Cyl	inder	Low	Press	ure Cyl	inder	High	Pressu	re Cyli	nder
Fest Number Laboratory Designation	Righ	t/Side	Left	Side	Righ	tSide	Left	Side	Righ	tSide	Left	Side
Test Number Laboratory Designation	Head	Crank End	Head End	Crank	Head	Crank End	Head End	Crank	Head	Crank End	Head End	Crant End
	268	269	270	271	272	273	274	275	276	277	278	279
901 80-15-H 902 80-20-H 904 80-25-H 906 80-30-H 908 120-20-H 910 120-25-H 912 120-30-H 913 160-15-H 914 160-20-H 916 160-27-H 916 160-30-H 920 200-20-H 920 200-25-H 923 240-15-H 927 280-15-H 929 320-15-H	17.2 24.3 29.8 19.1 26.4 31.2 15.9 23.0 29.9 33.4 19.3 24.6 18.5 21.9 19.2	17.4 20.3 24.6 29.5 20.4 26.0 34.3 18.9 21.3 26.9 27.9 33.6 19.0 27.0 20.1 24.0 22.1 21.7	15.5 17.2 23.4 30.5 18.4.1 31.0 16.8 20.9 24.9 26.8 29.7 20.2 25.3 19.4 20.7 18.6 20.3	14.7 16.7 22.6 28.9 17.4 23.0 30.2 15.2 19.7 24.6 26.0 29.4 19.3 25.2 17.8 19.7 19.7 21.7					54.9 58.1 62.8 70.4 60.5 65.3 68.7 54.4 58.5 61.3 67.7 70.1 59.7 64.9 58.9 59.9 57.1 59.5	52.5 56.0 61.4 56.5 56.5 52.3 56.5 52.3 57.9 64.7 67.9 57.3 64.1 54.3 58.0 54.1 52.7	56.1 59.3 65.9 74.5 60.0 65.5 69.4 55.1 63.0 64.5 69.2 57.5 66.4 58.0 60.4 58.1 62.0	50.3 53.2 60.1 53.7 58.7 64.1 48.8 53.9 63.1 65.0 55.4 61.8 52.7 53.7 54.1

SUMMARY OF AVERAGE RESULTS—LOCOMOTIVE No. 5266. PENNSYLVANIA RAILROAD COMPANY.

				F	vents	of St	roke f	rom I	ndicat	or Car	ds		
)er	5 uo	Relea	se, Per C	ent. of S	troke	Begin	ning o	of Com	pressi	on, Pe	r Cent	of S	troke
nm)	ato	Low	Pressu	re Cyli	nder	High	h Pressi	ure Cyli	nder	Low	Pressu	re Cyli	nder
Ž	Laboratory Designation	Right	tSlde	Left	Side	Righ	tSide	Left	Side	Right	Side	Left	Side
Test Number	Lag	Head	Crank End	Head	Crank	Head	Crank	Head	Crank End	Head	Crank End	Head	Crank
		280	281	282	283	284	285	286	287	288	289	290	291
910 912 913 914 916 917 918 920 922 923 924 927	80-15-F 80-20-F 80-25-F 80-30-F 120-25-F 120-30-F 160-15-F 160-25-F 160-27-F 160-20-F 200-20-F 200-25-F 240-15-F 240-15-F 280-15-F 320-15-F					45.1 39.6 36.2 33.1 40.3 35.0 32.4 43.1 41.8 36.2 32.3 29.6 41.5 33.8 45.9 744.6 43.0	39.0 37.8 31.8 25.6 36.6 31.6 34.3 40.4 38.0 33.8 29.7 27.9 35.9 30.9 36.9 35.6 38.9	46.6 42.7 38.2 32.4 42.7 37.6 32.3 45.5 43.1 37.9 35.2 23.6 42.1 35.2 43.9 43.9	39.1 38.4 32.5 27.7 36.9 31.7 30.2 38.9 37.6 28.5 26.9 37.7 29.9 39.4 40.1 39.5 38.3				

				Pressure	from Indi	cator Ca	ırds			
er	5 g		Initia	al Pressur	es, Pounds	s Per Sq	uare Inc	h		l uc
qua	ttor	Н	ligh Press	ure Cylin	der	Low	Pressu	re Cyli	nder	r of
ž	Laboratory Designation	Righ	t Side	Left	Side	Right	Side	Left	Side	Factor of Evaporation
Test Number	Lal	Head End	Crank	Head	Crank End	Head	Crank End	Head	Crank	F3 Ev3
		292	293	294	295	296	297	298	299	300
901 902 904 906 908 910 912 913 914 916 917 918 920 922 923 924 927	80-15-F 80-20-F 80-25-F 80-25-F 120-25-F 120-25-F 160-15-F 160-27-F 160-27-F 160-20-F 200-25-F 240-15-F 240-15-F 240-15-F 280-15-F 320-15-F	180.9 182.7 192.9 198.0 180.8 182.7 177.2 176.5 173.4 176.6 180.0 173.5 181.7 179.8 182.0 178.6 186.9 197.5	198.4 195.7 187.4 198.6 181.0 183.1 194.1 195.9 195.7 196.6 178.2 176.5 197.3 196.1 191.0 182.1 194.8	193.4 190.6 188.9 198.0 184.8 188.1 192.5 188.2 188.7 191.6 186.5 180.8 195.9 190.3 196.0 188.4 185.4 200.8	192.1 193.4 189.7 202.4 185.0 186.6 178.2 178.6 181.6 179.0 180.8 186.8 181.1 192.0 191.3 192.4					$\begin{array}{c} 1.2261 \\ 1.2276 \\ 1.2257 \\ 1.2346 \\ 1.2256 \\ 1.2263 \\ 1.2324 \\ 1.2320 \\ 1.2310 \\ 1.2320 \\ 1.2257 \\ 1.2220 \\ 1.2318 \\ 1.2327 \\ 1.2330 \\ 1.2335 \\ 1.2325 \\ \end{array}$

SUMMARY OF AVERAGE RESULTS—LOCOMOTIVE No. 5266-PENNSYLVANIA RAILROAD COMPANY.

		\$		Pres	sures fr	om Ind	icator C	ards		
Test Number	ry	Steam Che	st Pressu	res, Pound	ls Per Squ	iare Inch		ressures a nds Per S		
E E	Laboratory Designation	High Pr	essure	Low P	ressure		High	Pressu	re Cyir	der
Z,	bor						Righ	t Side	Left	Side
Tes	រដ្ឋ	Right	Left Side	Right Side	Left Side		Head	Crank End	Head	Crank
		301	302	303	304	305	306	307	308	309
901 902 904 906 908 910 912 913 914 916 917 920 922 923 921 927 929	80-15-F 80-20-F 80-25-F 80-30-F 120-25-F 120-25-F 160-15-F 160-25-F 160-25-F 160-20-F 200-20-F 200-25-F 240-15-F 280-15-F 280-15-F	198.3 196.7 196.5 197.2 196.3 198.0 202.0 202.0 187.2 185.5 197.1 203.0					148.8 158.1 166.9 173.8 154.4 148.3 146.0 123.8 124.1 127.5 131.7 125.2 121.2 121.2 123.4 115.0 108.8 109.3	169.4 165.4 171.6 176.1 152.7 159.1 164.1 145.9 146.1 130.2 137.8 145.6 139.0 126.0 126.7 118.9	164.5 167.7 156.4 174.2 151.5 154.7 156.1 135.0 128.8 135.9 136.0 129.8 134.1 127.0 127.1 115.3	163.2 166.4 170.3 178.2 164.0 161.6 168.5 136.9 127.3 138.4 138.9 141.1 129.5 125.8 128.0 133.4 115.9

		Pressures from Indicator Cards														
Test Number	ry	Proun	essures ds Per	at Cut Square	-off, e Inch	Pressu	Pressures at Release, Pounds Per Square Inc									
n n	ato	Low	Pressi	ıre Cyl	inder	High	Pressur	re Cylin	Low Pressure Cylinder							
st N	Laboratory Designation	Righ	t Side	Left Side		Right	Right Side		Side	Right	Side	Left Side				
Tes	- A A	Head End	Crank End	Head	Crank	Head	Crank End	Head	Crank	Head	Crank	Head	Crank End			
		310	311	312	313	314	315	316	317	318	319	320	321			
910 912 913 914 916 917 918 920 922 923 924 927						56.8 61.0 64.9 85.2 57.1 63.2 72.5 48.8 46.7 55.4 60.2 61.0 47.7 54.9 45.0 48.3 46.7	72.6 71.6 74.9 92.0 66.4 71.7 89.0 61.3 62.7 71.8 61.7 69.3 58.1 64.4 57.0 59.3 54.9 53.3	58.0 59.6 65.6 80.7 55.2 64.2 72.9 50.5 54.4 58.9 58.1 60.8 53.0 56.1 50.0 51.3 43.9 42.4	64.6 69.1 68.6 90.1 63.8 71.4 85.0 55.6 53.3 66.0 62.6 66.0 53.1 57.5 51.0 56.9 47.6 50.0							

SUMMARY OF AVERAGE RESULTS—LOCOMOTIVE No 5266. PENNSYLVANIA RAILROAD COMPANY.

_					3	ressure.	es from	Indica	tor Car	ds.				
er	y. 18		Press	ures at Poun	Begini ds Per	ning of Square	Compr Inch	ession,		Least Back Pressure, Pounds Per Square Inch				
Test Number	Laboratory Designation	High	Pressui	re Cylin	Cylinder Low Pressure Cylinder				High Pressure Cylinde					
N IS	rbor	Righ	t Side	Left Side		Right Side		Left Side		Right Side		Left Side		
T	D	Head	Crank	Head	Crank End	Head	Crank	Head	Crank	Head	Crank	Head	Crank	
		322	323	324	325	326	327	328	329	330	331	332	333	
910 912 913 914 916 917 918 920 922 923 924 927	80-15-F 80-20-F 80-25-F 80-30-F 120-20-F 120-25-F 160-15-F 160-25-F 160-25-F 200-20-F 200-20-F 240-20-F 240-20-F 280-15-F 280-15-F 280-15-F		3.1 .9 2.7 3.3 5.3 4.9 4.1 4.5 4.1 5.5 8.7 6.8 9.3 9.7 10.0 11.7	2.5 2.8 3.5 4.6 5.7 5.1 4.2 3.9 5.0 8.4 8.0 6.1 9.5 9.6 10.0 11.3 13.8	2.3 1.9 2.7 2.0 4.6 5.2 4.4 4.8 3.9 5.0 7.8 8.8 9.5 9.5 9.5 9.9 10.4 10.4 13.3					$ \begin{vmatrix} 1.9 \\ 1.1 \\ 2.3 \\ 1.7 \\ 5.5 \\ 6.3 \\ 3.0 \\ 2.5 \\ 2.9 \\ 6.5 \\ 3.7 \\ 5.5 \\ 3.9 \\ 4.8 \\ 4.1 \\ 4.2 \end{vmatrix} $	1.9 .4 2.0 3.0 3.3 4.1 2.2 2.6 3.3 5.6 6.8 3.9 6.3 5.9 6.3	1.8 1.9 3.2 2.2 3.6 4.8 3.8 2.2 2.1 3.1 4.2 5.0 3.1 5.4 4.7.1 3.9 4.2	$ \begin{vmatrix} 1.2 \\ 1.1 \\ 1.8 \\ 1.7 \\ 3.3 \\ 4.2 \\ 2.4 \\ 2.1 \\ 2.0 \\ 1.4 \\ 4.9 \\ 5.6 \\ 3.2 \\ 4.6 \\ 3.7 \\ 5.3 \\ 3.6 \\ 4.2 \end{vmatrix} $	

		Pressur	es from	Indicato	r Cards	Boiler									
ber	iny		t Back nds Pe			Dry Co Po	oal Fired, ounds	Evaporation, Pounds							
Test Number	Laboratory Designation	Low	P'ressu	re Cyli	inder	. <u>a</u>	Fit.	Stea	m Per I	Hour	of red				
st N	abo	Right	Side	Left	Side	Hour	r Sq. Ft Grate urface	ىد		Per t, of ing ace	ry Steam Pound of Coal Fired				
Tes	ÄÄ	Head End	Crank	Head	Crank	Per]	Per S of G Sur	Moist	Dry	Dry, Per Sq. Ft. of Heating Surface	Per Pol				
		334	335	336	337	338	339	340	341	342	343				
901 902 904 906 908 910 912 913 914 916 917 918 920 922 923 924	80-15-F 80-20-F 80-25-F 80-30-F 120-25-F 120-25-F 160-15-F 160-25-F 160-25-F 160-27-F 160-27-F 200-20-F 200-25-F 240-15-F 240-21-F 280-15-F					1665 1934 2177 2932 2455 3333 3988 2729 2998 4221 4802 5581 3694 4983 5080 6101 5012	30.00 34.85 39.23 52.83 44.24 60.04 71.86 49.17 54.01 76.05 86.53 100.58 66.56 89.78 91.53 109.93 90.31	14673 16075 18512 22536 20135 23334 277711 20759 22040 26436 28670 30721 26113 30300 27365 28670 28870	14523 15922 18329 22290 19936 23102 27420 20559 21813 26174 28386 30417 25849 30000 27075 28386 28592	6.26 6.87 7.90 9.61 8.60 9.96 11.82 8.86 9.41 11.29 12.24 13.11 11.15 12.93 11.67 12.24 12.24	8.72 8.23 8.42 7.60 8.12 6.93 6.88 7.53 7.28 6.20 5.91 5.45 7.00 6.02 5.33 4.65 5.70				
929	320-15-F										3.4				

SUMMARY OF AVERAGE RESULTS—LOCOMOTIVE No. 5266. PENNSYLVANIA RAILROAD COMPANY.

			T.131/17	10111		1 10211	11110/2517	COM								
					Boile	\mathbf{r}				Eng	ines					
ber	ry ion	Equi	iv't E at 212°	vap'n ' F., P	from ounds	and	ler Power		Mean Effective Pressure, Pounds Per Square Inch							
Number	Laboratory Designation	ır	ir t.of ace	Ter Ser		Pound of		Efficiency of Boiler	High	Pressu						
St.	a.bo	Hour	Hot-	S E	Coal Fired	Je J	•	ğiği Ba	Right	Side	Left	Side				
$_{\mathrm{Test}}$	Te Te	Per I	Per Hour Per Sq. Ft.of Heat.Surface	Coal as Fired	Dry C as Fil	Com- bustible	Bo Horse	E E	Head End	Crank End	Head End	Crank				
		344	345	346	347	348	349	350	351	352	353	354				
913 914 916 917 918 920 922	80-15-F 80-20-F 80-25-F 80-25-F 120-20-F 120-25-F 120-30-F 160-25-F 160-25-F 160-27-F 160-30-F 200-25-F 200-25-F 240-15-F	19546 22466 27519 24434 28330 33792 25259 26851 32246 34793 37170 31841 36981	8.43 9.69 11.87 10.54 12.21 14.68 10.89 11.58 13.90 15.00 16.03 13.73 15.94	$egin{array}{c} 9.99 \\ 10.21 \\ 9.28 \\ 9.85 \\ 8.40 \\ 8.36 \\ 9.00 \\ 8.70 \\ 7.43 \\ 7.17 \end{array}$	10.32 9.39 9.95 8.50 8.47	10.88 10.98 10.05 10.58 9.03 9.05 9.79 9.46 8.08 7.70	566.6 651.1 797.7 708.2 821.2 979.4 732.1 778.3 934.7 1008.5 1077.4 922.9 1071.9	$\begin{array}{c} 42.41 \\ 54.52 \end{array}$	67.70 81.90 90.61	67.50 74.64 86.30 105.12 68.90 84.30 104.80 61.62 68.56 91.04 75.64 85.95 64.26 77.33 57.53	59.20 68.41 81.60 105.18 63.20 95.76 53.51 59.44 72.16 74.12 78.44 58 84 70.90 52.97	59.83 66.40 83.07 105.85 64.70 80.70 99.36 51.29 57.17 72.68 76.08 81.48 57.20 67.81 52.18				
$\frac{924}{927}$	240-20-F 280-15-F 320-15-F	35014	15.10		5.74 7.03	6.15 7.53	1014.9 1021.4	36.91	$\begin{array}{c} 49.69 \\ 45.71 \\ 43.32 \end{array}$		56.30 47.94 44.75	56.25 46.93 47.02				

						En	gines						
ber	ory ion			ive Pre er Sq. 1		Rece	eiver	Number of Expansions					
unz	ratc	Low	Pressi	ire Cy	dinder	Pres	sure	Righ	t Side	Left	Side		
Test Number	Laboratory Designation	Righ	t Side	1 eft	Side	ide	de	p p	nk d	D 10	nk		
T	чd	Head End	Crank End	Head End	Crank	Right Side	Left Side	Head	Crank End	Head	Crank		
		355	356	357	358	359	360	361	362	363	364		
$\frac{901}{902}$	80-15-F 80-25-F							$\begin{bmatrix} 2.41 \\ 2.37 \end{bmatrix}$	$\begin{vmatrix} 2.19 \\ 2.10 \end{vmatrix}$	2.46	2.34 2.28		
$\frac{904}{906}$	80-25-F 80-30-F	}						$\frac{2.04}{1.96}$	$egin{array}{c} 2.00 \ 1.86 \ \end{array}$	$2.19 \\ 2.03$	$\frac{2.09}{1.88}$		
908	120-20-F 120-25-F	{						$\begin{bmatrix} 2.30 \\ 1.99 \end{bmatrix}$	$2.11 \\ 1.94$	$2.35 \\ 2.13$	$\frac{2.24}{2.02}$		
$\frac{912}{913}$	120-30-F 160-15-F							$\frac{1.85}{2.34}$	$\frac{1.67}{2.08}$	1.88	$\frac{1.81}{2.24}$		
914 916	160-20-F 160-25-F							2.25	2.05	2.26	2.08		
917	160-27-F							$ 2.07 \\ 1.89$	$1.85 \\ 1.92$	$\frac{2.06}{2.06}$	$1.93 \\ 1.98$		
$\frac{918}{920}$	160-30-F 200-20-F							$\frac{1.79}{2.26}$	$\begin{array}{c c} 1.75 \\ 2.23 \end{array}$	$1.93 \\ 2.14$	$\begin{array}{ c c c } 1.86 \\ 2.15 \end{array}$		
$\frac{922}{923}$	200-25-F 240-15-F							2.08	1.95	2.09	1.99		
924	240-20-F							$2.29 \\ 2.10$	$\frac{2.06}{1.94}$	$\begin{bmatrix} 2.21 \\ 2.20 \end{bmatrix}$	$\begin{array}{c} 2.18 \\ 2.06 \end{array}$		
$\frac{927}{929}$	280-15-F 320-15-F							2.19	1.94	2.27	2.08		

SUMMARY OF AVERAGE RESULTS—LOCOMOTIVE No. 5266. PENNSYLVANIA RAILROAD COMPANY.

		Engines,														
ber	y do			Indica	ted Ho	rse Pow	er			Div	ision	of Power				
Test Number	Laboratory Designation	High	Pressu	re Cy	linder	Low	Pressu	re Cylii	nder	Hi Pres	gh	Low Pressure				
Z	borsign	Right	Side	Left Side		Right Side		Left Side		Cylinder		Cylinder				
Tes	La	Head	Crank End	Head End	Crank	Head	Crank End	Head	Crank End	Right Side	Left	Right Side	Left			
		365	366	367	368	369	370	371	372	373	374	375	376			
910 912 913 914 916 917 918 920 923 924 927	80-25-F	114.1 150.7 179.5 176.0 213.0 235.7 172.3 185.1 228.8 271.6 281.2 287.4 287.6 239.5 258.5 277.5	125.8 145.4 177.1 174.1 213.0 264.8 207.6 231.1 254.9 289.6 270.7 325.7 290.8 311.8 316.5	145.4 187.7 169.2 215.2 256.4 191.0 212.2 257.6 264.6 279.9 262.5 316.4 283.6 301.5 299.5	115.2 144.1 183.6 168.3 209.9 258.5 177.9 198.4 252.1 263.9 282.6 294.0 271.5 292.7 284.9					239.9 296.1 356.6 350.1 426.0 500.5 379.9 416.2 501.9 526.5 570.8 1613.3 530.3 570.3	209.5 237.3 289.5 371.3 337.5 425.1 514.9 368.9 410.6 509.7 528.5 562.6 510.5 610.4 555.1 594.2 584.4 646.0					

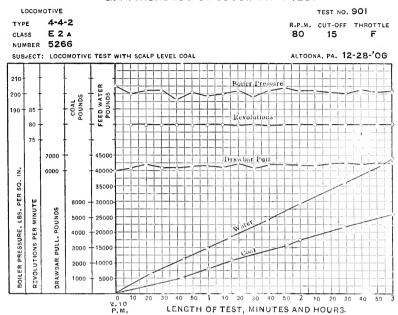
		Engines							Locor	motive	
nber	ory	Divisi	on of tal	Power		ned Per Per Hou		ster	Per D	ınds . H. P., Hour	U. II.
Test Number	Laboratory Designation	Right Side	Left	Total I. H. P.	Dry Coal, Pounds	Dry Steam, Pounds	B T. U.	Dynamometer Horse Power	Of Dry Coal	Of Dry Steam	B. T. U. Per D. H. Per Hour
		377	378	379	380	381	382	383	384	385	386
901 902 904 906 908 910 912 913 914 916 917 918 920 922 923 924	200-25-F 240-15-F 240-20-F	239.9 296.1 356.6 350.1 426.0 500.5 379.9 416.2 501.9 526.5 570.8 508.1 613.3 530.3	368.9 410.6 509.7 528.5 562.6 510.5 610.4 555.1 594.2	585.6 727.9 687.6 851.1 1015.4 748.8 826.8 1011.6 1055.0 1133.4 1018.6 1223.7 1085.4 1164.5	3.97 4.05 3.72 4.03 3.57 3.92 3.93 3.64 4.17 4.55 4.92 3.63 4.07 4.68 5.24	33.54 32.27 30.65 29.94 28.81 26.70 26.63 26.75 25.34 25.23 26.50 24.83 23.84 24.60 24.83	60598 61069 56480 60531 54160 59450 555408 63650 68964 74622 55410 61280 70294 78705	327.3 389.8 499.6 632.3 556.2 721.1 900.8 568.2 665.9 830.7 892.1 975.0 789.4 880.7 902.8	5.09 4.96 4.36 4.64 4.42 4.62 4.43 4.50 5.08 5.72 4.68 5.77 6.76	43.02 39.50 35.92 34.46 35.16 31.51 29.59 35.26 31.46 30.73 31.34 30.83 32.04 29.75 30.31 31.43	77693 74782 66128 69693 67040 70070 66702 73267 68680 77541 81640 86750 71435 76489 86665 101535
$\frac{927}{929}$	280-15-F 320-15-F			$1178.4 \\ 1281.3$	4.25	23.81	63835	$\begin{vmatrix} 847.2 \\ 896.9 \end{vmatrix}$	5.92	33.12	88918

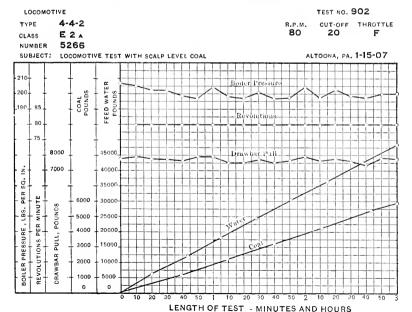
SUMMARY OF AVERAGE RESULTS—LOCOMOTIVE No. 5266.

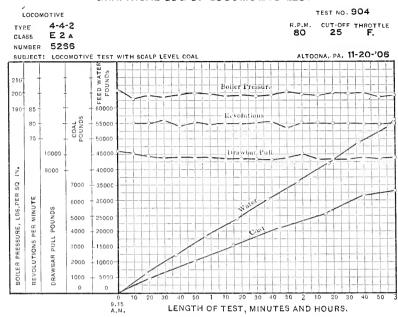
		P	ENNSY	LVAN	IIA RA	ILROA			IY.				_
H					T		motiv		^무 다.	NT.	aah:	no Tres	iotion
umbe	Laboratory Designation	Per O Poun	ne Millio ds at Dr	on Foot aw-Bar	Per Fo	H. P., Square oot of	Fo	H. P. Square ot of	Power I. E. P	M	of Lo	ne Fri como ferms	
Test Number	Laboratory Designation	Dry Coal, Pounds	Dry Steam, Pounds	B. T. U.	Heating Surface	Grate Surface	Heating Surface	Grate Surface	Tractive Power Based on M. E. F.	Horse	Power	M.E.P., Pounds	Draw-Bar Pull, Pounds
		387	388	389	390	391	392	393	394	3	95	396	397
901 902 904 906 908 910 912 913 914 916 917 918 920 922 923 924 927 929	80-15-H 80-20-F 80-20-F 80-20-F 120-20-F 120-23-F 160-15-F 160-25-F 160-27-F 160-20-F 200-20-F 200-25-F 240-15-F 240-20-F 280-15-F	2 2.51 2 2.34 2 2.36 2 2.36 2 2.36 2 2.43 2 2.43 2 2.58 2 2.57 2 2.58 2 2.57 3 3.40 3 2.99	21.73 19.94 18.15 17.40 17.74 15.91 14.95 17.81 15.88 15.53 15.53 16.18 15.03 17.86 15.88 16.73	3922 3784 3337 3514 3382 3579 3372 3709 3464 3923 4125 4386 5540 3869 5106 5121 4491	3	7.56 8.60 10.55 13.12 12.39 15.33 18.29 13.49 14.90 18.22 19.01 20.42 18.35 22.04 19.56 20.98 21.23	.240 .311 .388 .245 .287 .358 .385 .420 .340 .423	5.90 7.02 9.00 11.39 10.02 12.99 16.23 10.23 12.00 14.97 16.07 17.57 14.22 17.66 15.87 16.27	9368 11510 14360 9000 11133 1329 7350 8111 9923 1035 11120 8000	33 8 8 8 9 9 9 9 13 13 13 14 11 11 11 11 11 11 11 11 11 11 11 11	7.4 6.0 5.6 1.4 0.1 4.6 0.9 0.9 2.9 8.4	12.5° 12.4° 13.7° 12.6° 12.5° 11.0° 13.0° 11.6° 13.0° 11.4° 13.2° 14.0° 8.4° 12.5°	0 1689 8 1886 3 1652 0 1702 1 1499 1 1417 0 1579 3 1775 4 1599 1 1554 1 1805
		Locon			Ratio	s							
Test Number	Laboratory Designation	Machine Efficienc of Locomotive, Per Cent	Efficiency of Locomotive, Per Cent.	Total Weight of Locomotive to Maximum I II. P.	Total Heating Surface to Maximum I. H. P.	Millions of Foot Lbs. at Draw-Bar Per Hour	Maximum	I. H. P.					Date of Test
		398	399	400	401	402	4	03	404	105	40	6	107
910 912 913 914 916 917 918 920 922 923 924 927	80-15-F 80-20-F' 80-25-F 80-30-F 120-20-F 120-25-F 120-30-F 160-15-F 160-25-F 160-27-F 160-27-F 200-20-F 200-25-F 240-20-F 240-20-F 240-15-F 320-15-F	77.96 81.68 85.35 86.87 80.89 84.71 75.88 80.54 82.11 84.56 86.02 77.49 80.13 81.14 77.53 71.89 70.00	3.28 3.40 3.85 3.65 3.79 3.63 3.82 3.47 3.71 3.28 3.18 2.93 3.56 3.33 2.94 2.51 2.86		-5.39 4.66 3.73 3.07 3.267 2.21 3.05 2.75 2.207 1.99 2.20 1.86 1.75 1.95 1.85	648 772 989 1252 1102 1427 1783 1125 1319 1644 1766 1930 1563 1941 1495 1787	49 62 75 71 86 104 105 112 116 105 124 131 119	89.7 77.7 82.2 86.3 1.9 67.8 88.5 99.8 88.5 99.8 13.0 150.7 13.5 17.8 19.7 11.2	-			1 11 3 11 12 12 11 11 12 12 12 12 12 2 1 2	-28-06 -15-07 -20-06 -21-06 -22-06 -15-06 -3-07 -18-06 -19-06 -28-06 -20-06 -12-06 -12-07 -16-07 -21-07

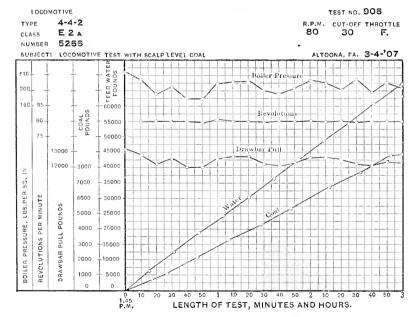
SUMMARY OF AVERAGE RESULTS—LOCOMOTIVE No. 5266. PENNSYLVANIA RAILROAD COMPANY.

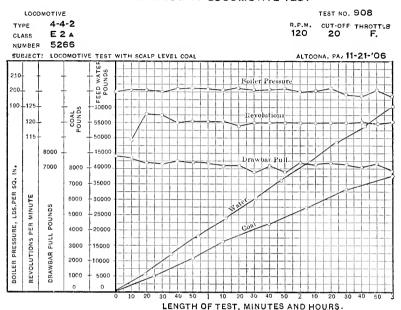
	Test Number	Laboratory Designation	Duration of Test Hours	Revolutions Per Minute	Equivalent	Miles Per Hour	Approximate Cut-off, Per Cent, of Stroke, High Pressure Cylinder		Boiler Pressure, Lbs. Per Sq. In.	Br. Pipe Fressure	Draft, Front of	Daphragm, Inches of Water	Dry Coal Fired	Per Hour, Pounds	Dry Steam Used Per Hour, Pounds	
			196	198	19	$99 \mid 26$	8 to271	203	217	220	25	22	35	38	341	
9(9) 9) 9) 9) 9) 9) 9)	02 04 06 08 10 112 113 114 116 117 118 220 222 223	80-30-F 120-20-F 120-25-F 120-30-F 160-15-F 160-20-F 160-25-F	3.00 3.00 3.00 3.00 3.00 3.00 2.50 3.00 2.50 3.00 2.50 1.00 1.20 1.00	80.00 79.90 80.00 120.00 120.00 120.00 160.00 160.00 160.00 200.00 240.00 240.00 280.00 320.17	19. 19. 28. 28. 28. 38. 38.	.09 .01 .65 .65 .20 .20	15.7 17.9 23.7 29.7 18.8 24.9 31.7 16.7 20.2 24.9 31.5 19.5 25.5 21.6 19.9 21.4	Full Full Full Full Full Full Full Full	201.3 200.1 198.5 202.6 201.0 200.5 202.7 198.0 202.9 200.0 188.4 186.1 202.0 202.1 196.4 197.5 194.4	192. 199. 197. 197. 198. 195. 185. 181. 197. 194. 195. 191.	5 5 4 4 1 1 1 1 1 1 1 1	.0 .1 .3 .4 .9 .1 9 1	$egin{array}{c} 21 \\ 29 \\ 24 \\ 33 \\ 39 \\ 27 \\ 29 \\ 42 \\ 48 \\ 55 \\ 36 \\ 49 \\ 61 \\ \end{array}$	665 934 77 932 455 333 988 729 998 221 602 681 983 983 980 101	14523 15922 18329 22290 19936 23102 27426 20559 26174 28386 30417 25849 30000 27075 28386 28592	290620934679056
**************************************	Test in things	Laboratory Designation	Equivalent Lbs Water Per Lb, Coal from	Indicated	Horse Fower	Dynamometer Horse Power	Frictional Horse Power	Draw-Bar Pull, Founds	Day Coal Per I. H. P. Per Hour, Pounds	Dry Coal Per D. H. F. Per Hour, Pounds	Dry Steam Per I. H. P. Per Hour, Pounds	Dry Steam Per D. H. P.	Per Hour, Pounds	Efficiency of Boiler	Efficiency of	Tocomon a
			347	$\frac{1}{1}$ 37	9	383	395	265	380	384	381	38	35	350	399)
90 96 90 90 90 90 90 90 90 90 90 90 90 90 90	12 13 14 16 17 18 20 22 23 24 27	80-15-F 80-20-F 80-25-F 80-30-F 120-25-F 120-25-F 160-15-F 160-20-F 200-20-F 200-25-F 240-15-F 240-25-F 240-25-F 240-25-F 240-25-F	10.69 10.11 10.32 9.39 8.50 8.47 9.26 8.96 7.69 6.60 8.62 7.42 6.57 7.00	1 4777 2 583 7 727 6 6 727 7 7 7 7 7 7 7 7 7 7	7.2 6.9 7.6 1.4 8.8 6.0 8.6 1.5 1.5 1.5	327.3 389.8 499.6 632.3 556.2 721.1 900.8 568.2 665.9 830.7 892.1 975.0 789.4 980.6 880.7 902.8 847.2 896.9	92.5 87.4 86.0 95.6 131.4 130.1 114.6 180.6 160.9 152.9 158.4 229.2 243.1 204.2 261.7 331.2 384.4	6427 7653 9810 12475 7280 9438 11785 5578 6538 8155 8757 9571 6199 7704 4940 5908 4752 4424	3.97 4.05 3.72 4.03 3.57 3.92 3.93 3.64 4.17 4.55 4.92 3.63 4.07 4.68 5.24 4.25	5.09 4.96 4.36 4.64 4.42 4.62 4.43 4.50 5.08 5.38 5.38 5.72 4.68 5.77 6.76 5.92	$\begin{vmatrix} 32.27 \\ 30.65 \\ 29.94 \\ 28.81 \\ 26.70 \\ 26.63 \\ 26.75 \end{vmatrix}$	39. 35. 35. 35. 35. 31. 329. 331. 320. 321.	50 92 46 16 51 59 26 46 47 33 483 04 75 31	64.7 65.7 60.3 63.3 54.1 54.3	$\begin{array}{c} 663.78\\ 33.68\\ 23.82\\ 93.47\\ 83.71\\ 443.28\\ 73.18\\ 12.98\\ 23.56\\ 93.33\\ 52.94\\ 12.51\end{array}$	055932718836341

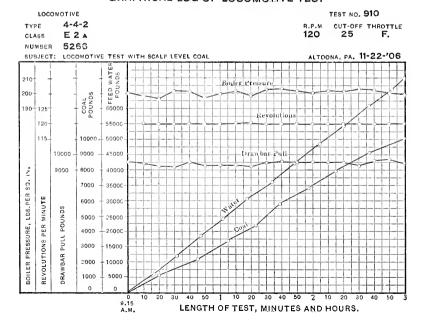


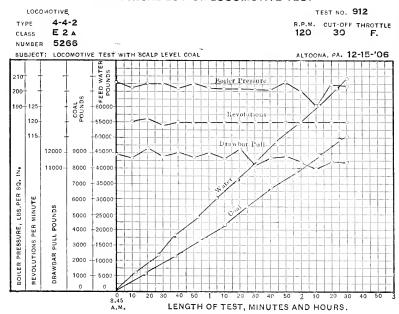


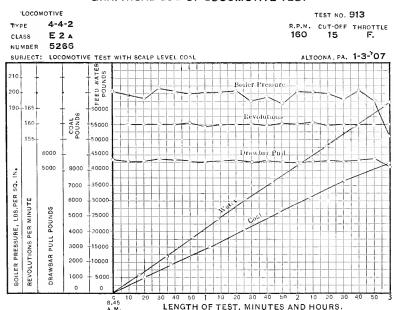


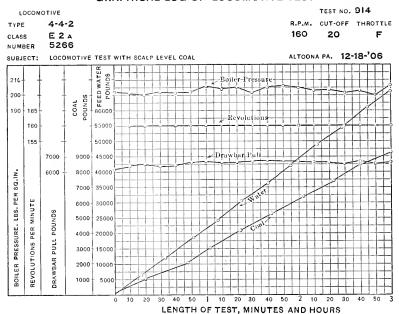


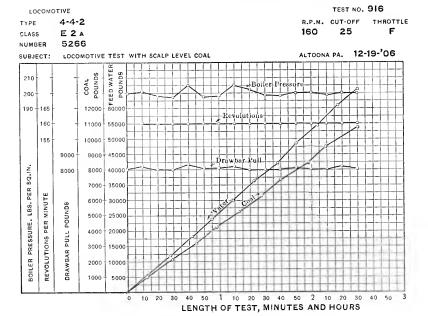


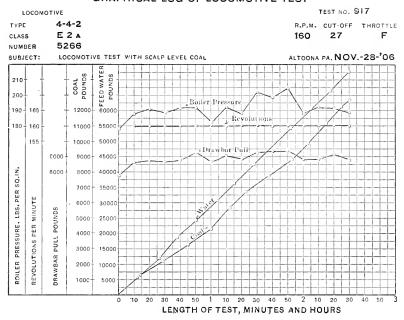








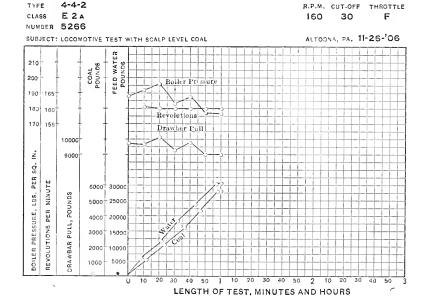


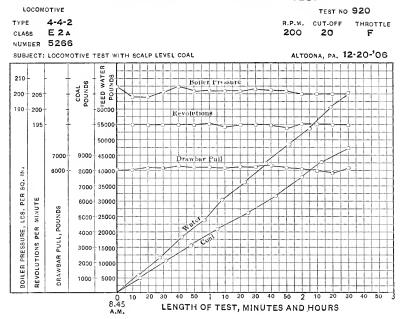


GRAPHICAL LOG OF LOCOMOTIVE TEST

TEST NO. 918

LOCOMOTIVE

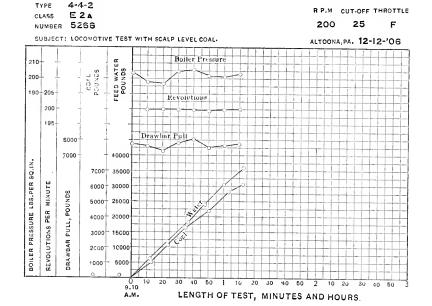


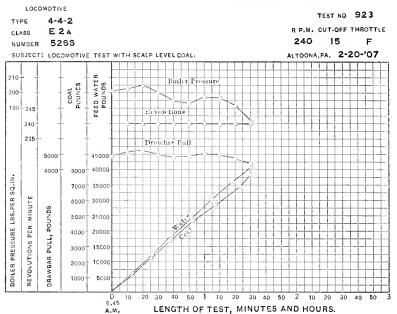


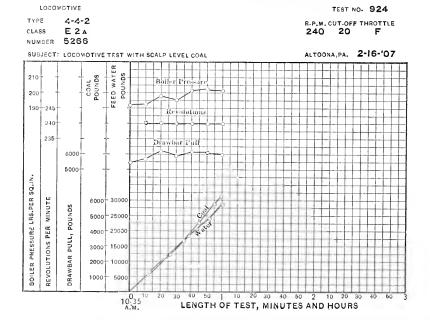
GRAPHICAL LOG OF LOCOMOTIVE TEST

TEST NO. 922

LOCOMOTIVE





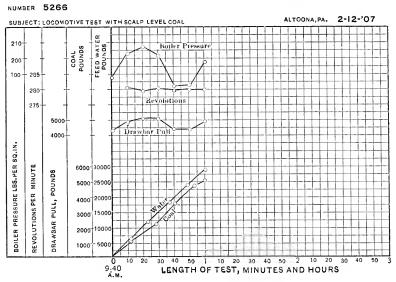


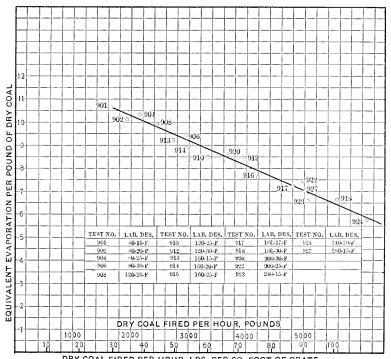
TYPE 4-4-2
class E 2 A

R.P.M. CUT-OFF THROTTLE 280 15 F

TEST NO. 927

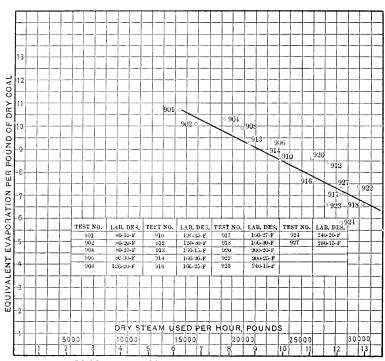
280 15 F





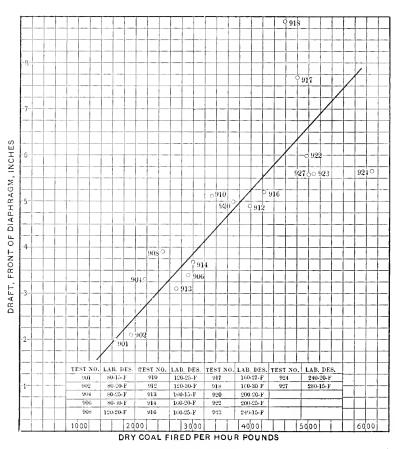
DRY COAL FIRED PER HOUR, LBS. PER SQ. FOOT OF GRATE

PLOT No. 901.

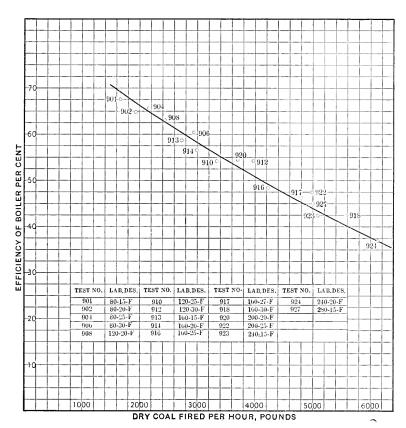


DRY STEAM PER SQ. FT. OF HEATING SURFACE PER HOUR

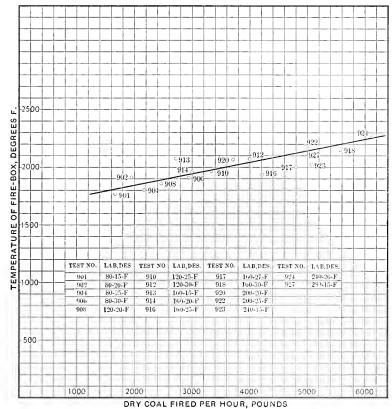
PLOT No. 902.



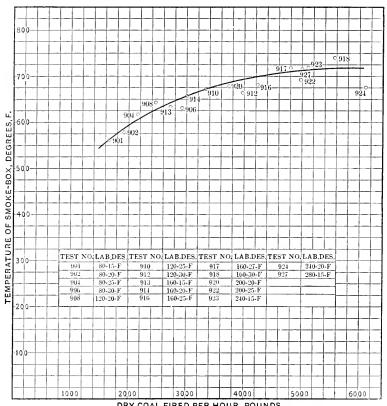
PLOT No. 903.



PLOT No. 904.

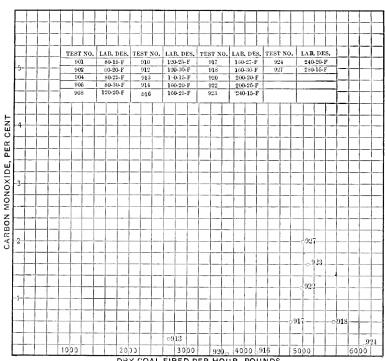


PLOT No. 905.



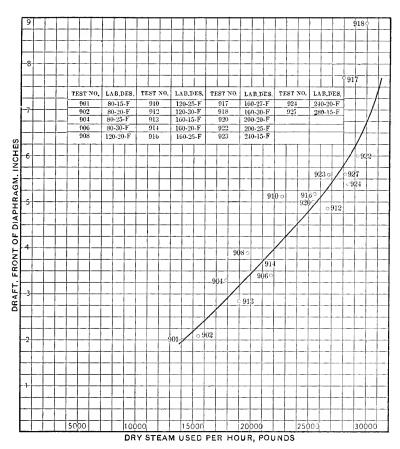
DRY COAL FIRED PER HOUR, POUNDS

PLOT No. 906.

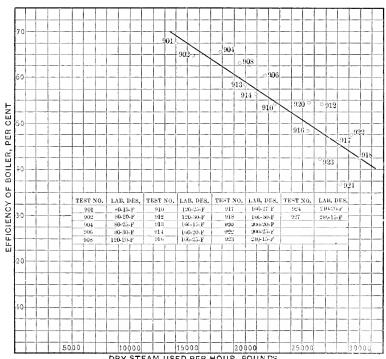


DRY COAL FIRED PER HOUR, POUNDS

PLOT No. 907.

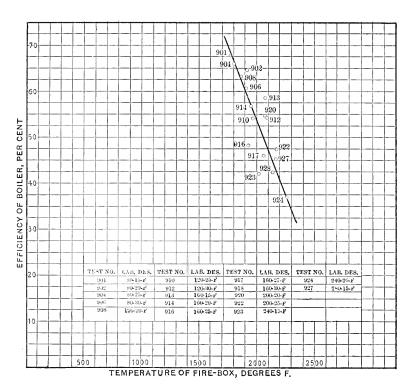


PLOT No. 908.

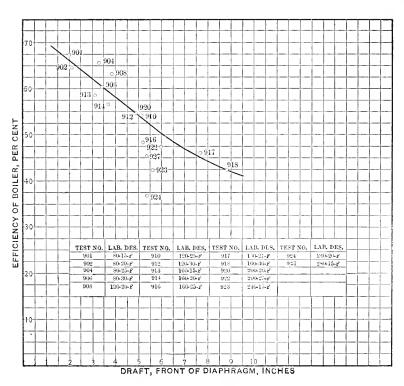


DRY STEAM USED PER HOUR, POUNDS

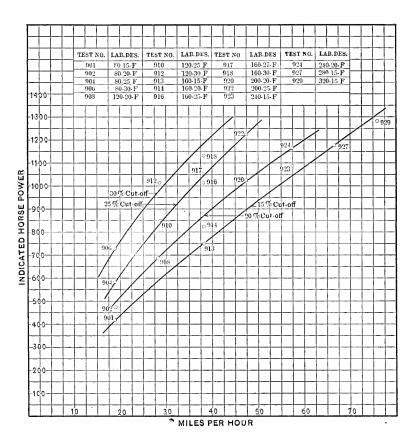
PLOT No. 909.



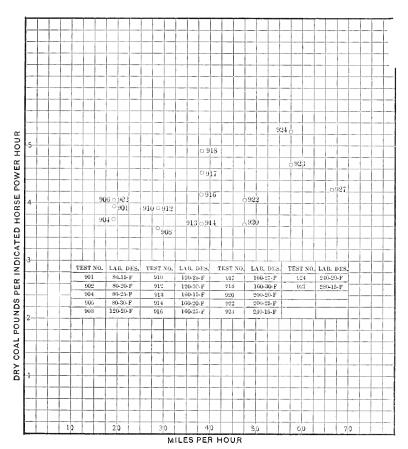
PLOT No. 910.



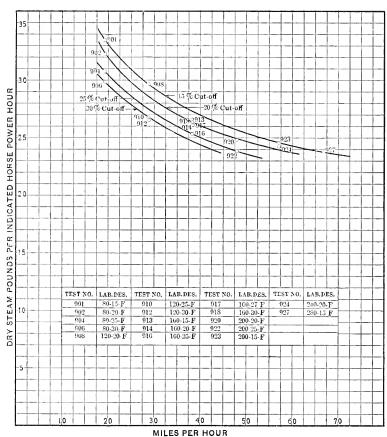
PLOT No. 911.



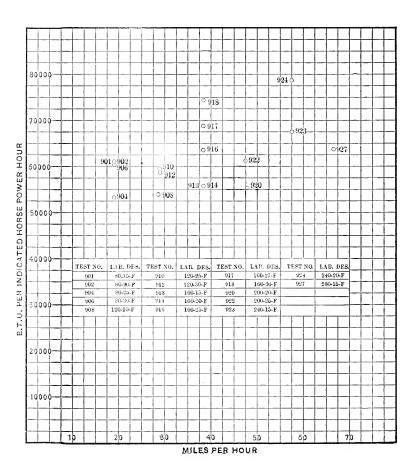
PLOT No. 920.



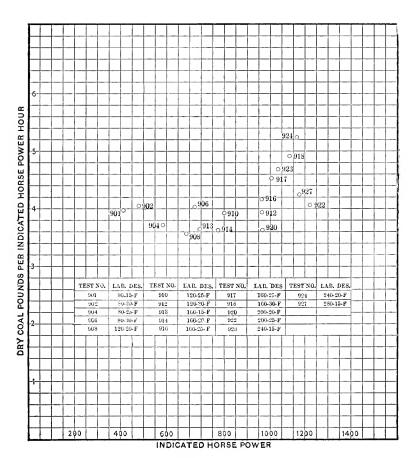
PLOT No. 921.



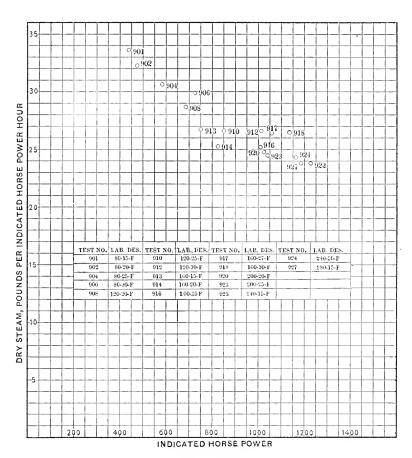
PLOT No. 922.



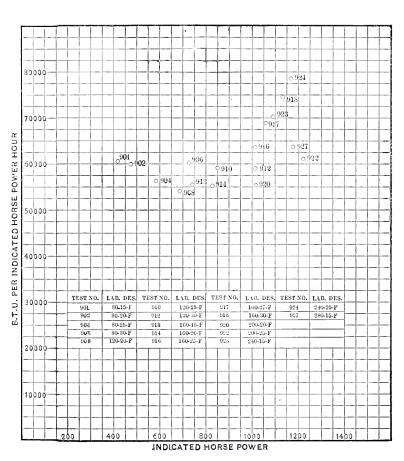
PLOT No. 923.



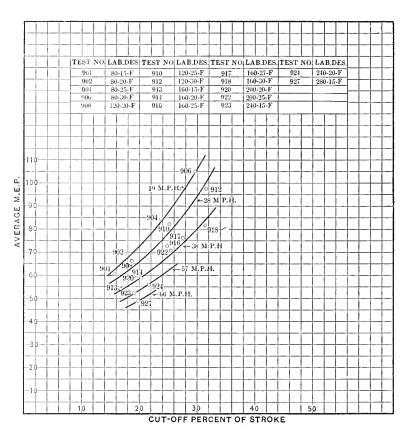
PLOT No. 924.



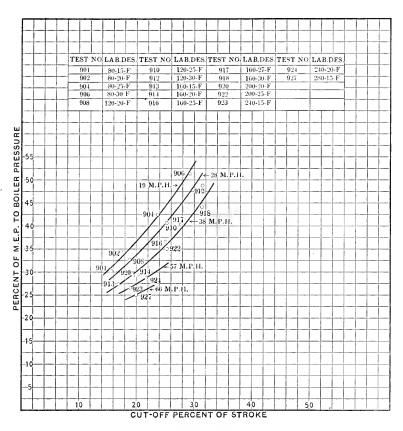
PLOT No. 925.



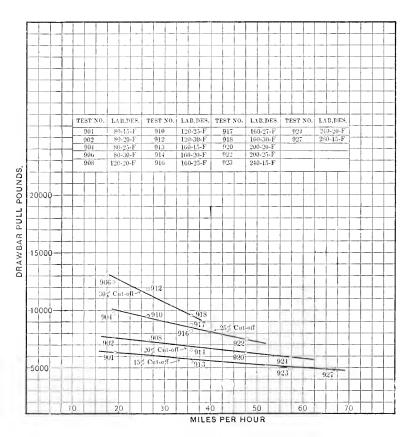
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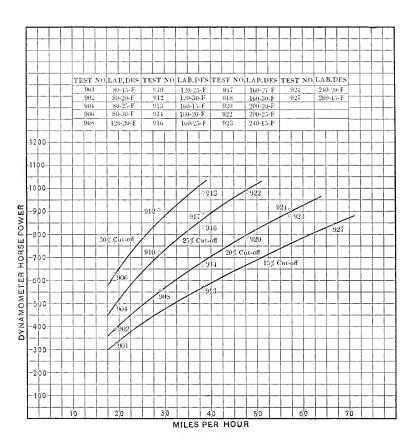
PLOT No. 927.



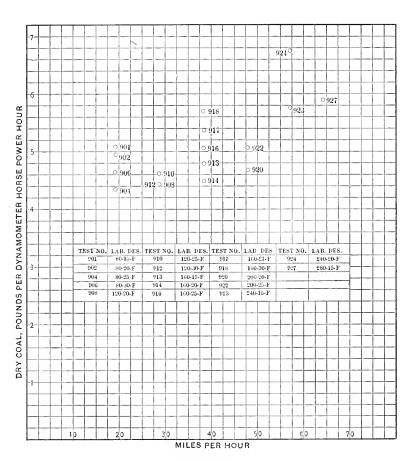
PLOT No. 928.



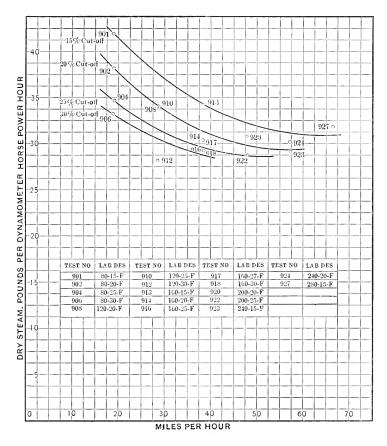
PLOT No. 940.



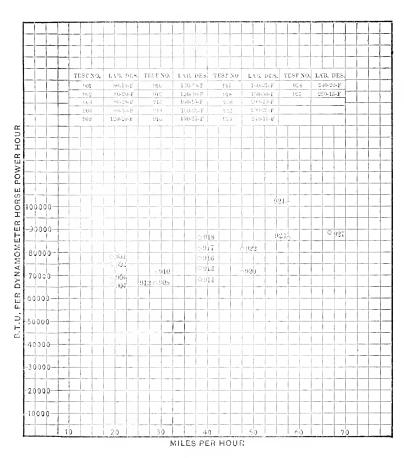
PLOT No. 941.



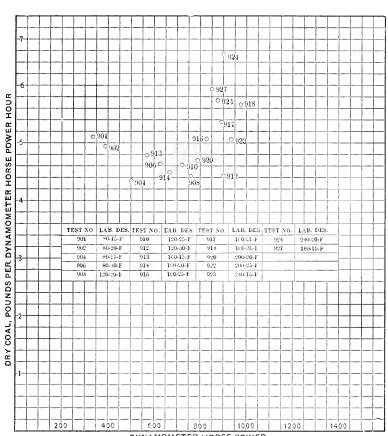
PLOT No. 942.



PLOT No. 943.

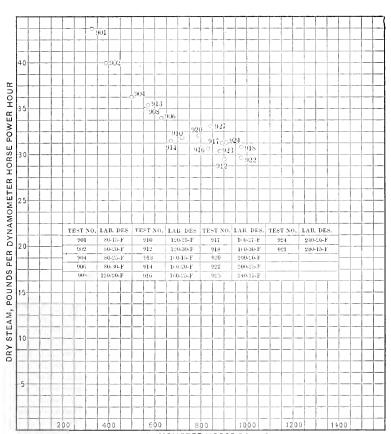


PLOT No. 944,



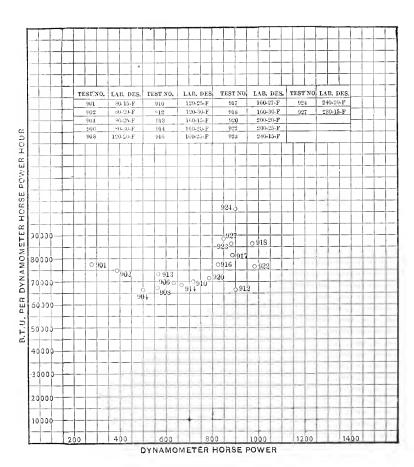
DYNAMOMETER HORSE POWER

PLOT No. 945.

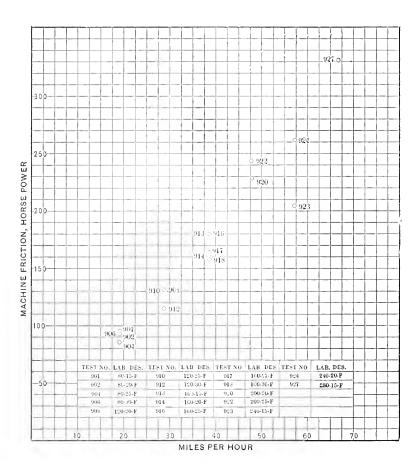


DYNAMOMETER HORSE POWER

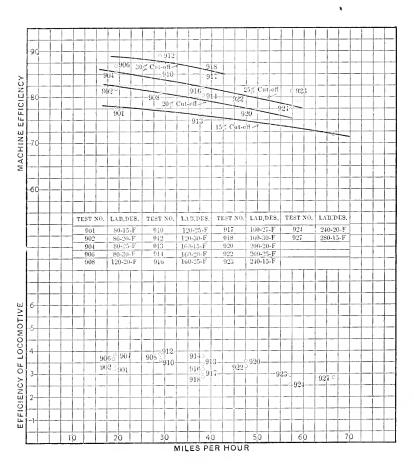
PLOT No. 946.



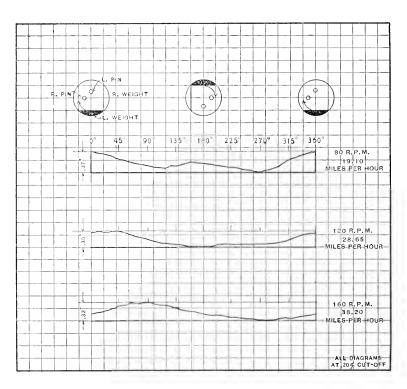
PLOT No. 947.



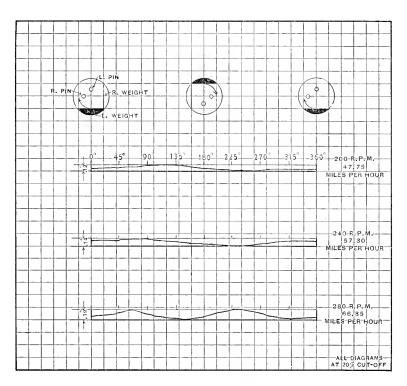
PLOT No. 948.



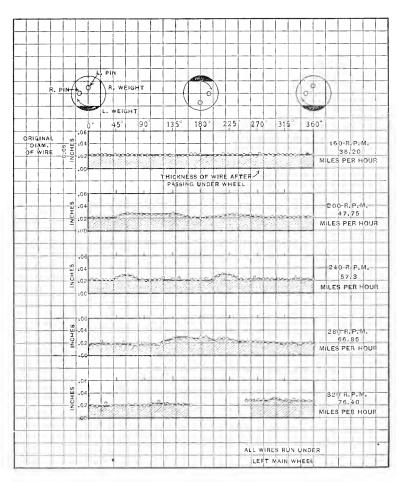
PLOT No. 949.



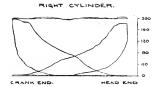
NOSING DIAGRAMS.

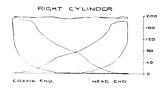


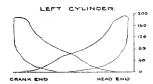
NOSING DIAGRAMS.

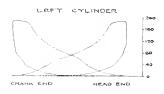


WIRE DIAGRAMS, COUNTERBALANCE TESTS.

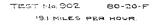


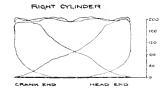


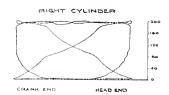


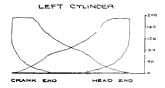


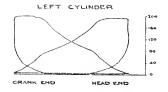
TEST No. 901 80-15-F







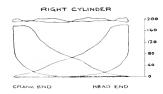


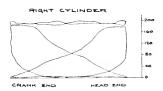


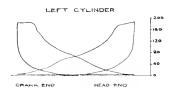
TEST No. 904 80-25-F

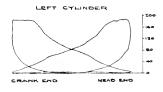
TEST No. 906 80-30-F

TYPICAL INDICATOR DIAGRAMS.



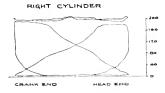


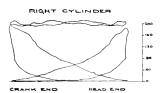


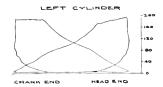


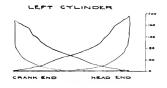
TEST No.908 120-20-F 28.65 MILES PER HOUR

TEST No. 910 120-25-F





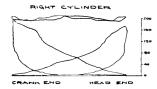


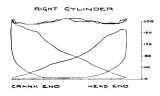


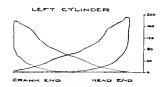
TEST No. 912 120-30-F 28.65 MILES PER HOUR

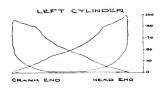
TEST No. 913 160-15-F

TYPICAL INDICATOR DIAGRAMS.



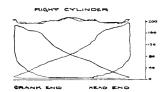


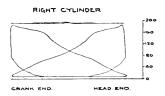


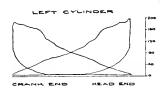


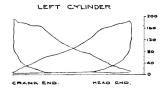
TEST No. 914 160-20-F

TEST No. 916 160-25-F



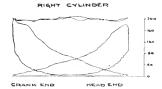


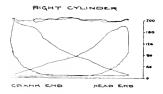


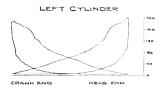


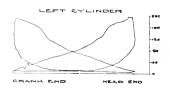
TEST No. 917 160-27-F. 38.2 MILES PER HOUR.

DO-27-F.
TEST No. 918
160-30-F
HOUR.
38.2 MILES PER HOUR.
TYPICAL INDICATOR DIAGRAMS.





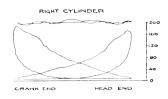


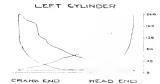


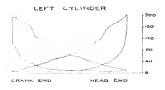
TEST No. 920. 200-20-F. 47.75 MILES PER HOUR

TEST No. 922 200-25-F





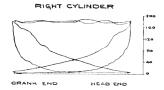


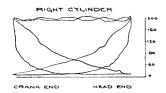


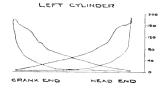
TEST No. 923 240-15-F 57.3 MILES PER HOUR

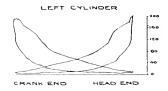
TEST No. 924 240-20-F. 57.3 MILES PER HOUR.

TYPICAL INDICATOR DIAGRAMS.



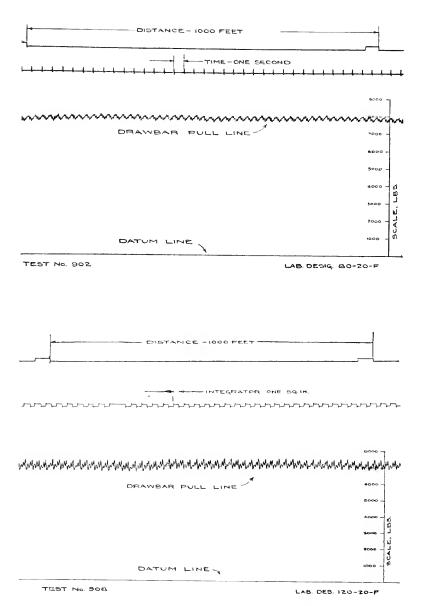




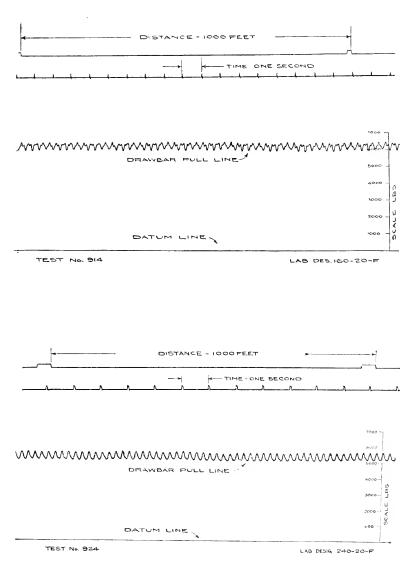


TEST No. 927 280-15-F

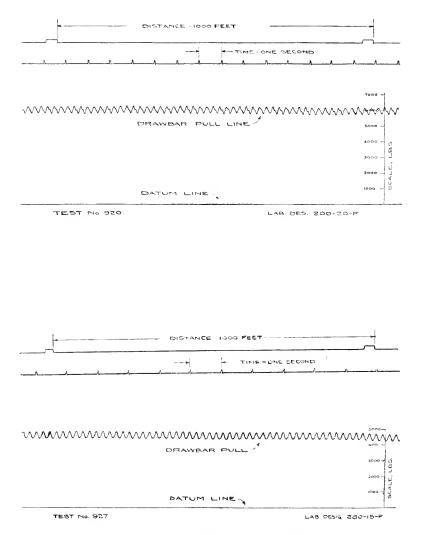
80-15-F TEST No. 929 320-15-F HOUR 76.04 MILES PER HOUR TYPICAL INDICATOR DIAGRAMS.



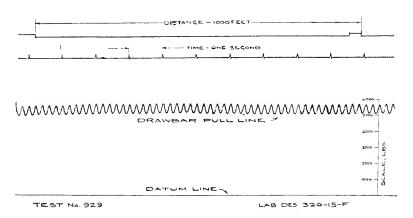
TYPICAL DYNAMOMETER DIAGRAMS.



TYPICAL DYNAMOMETER DIAGRAMS.



TYPICAL DYNAMOMETER DIAGRAMS.

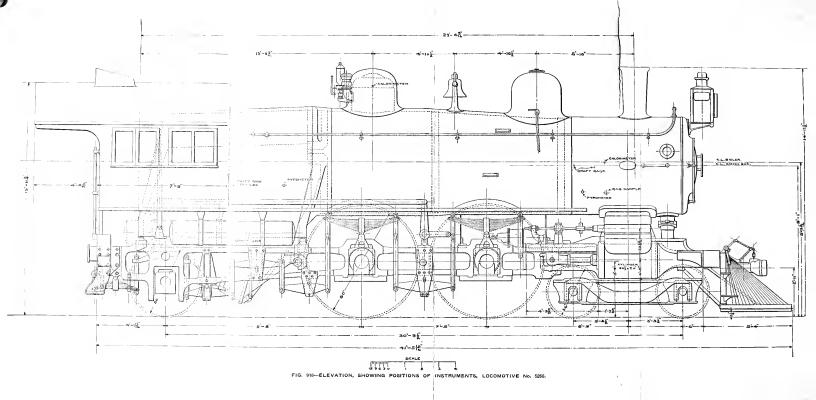


TYPICAL DYNAMOMETER DIAGRAMS.





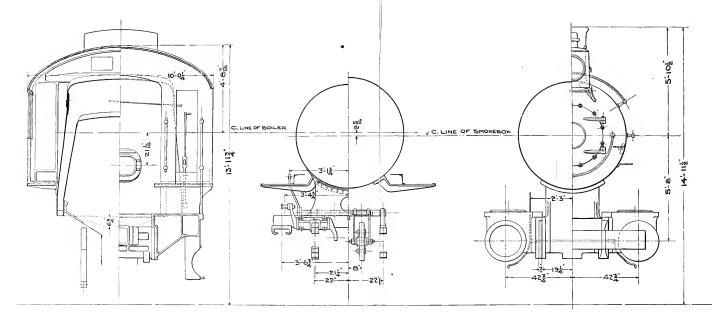
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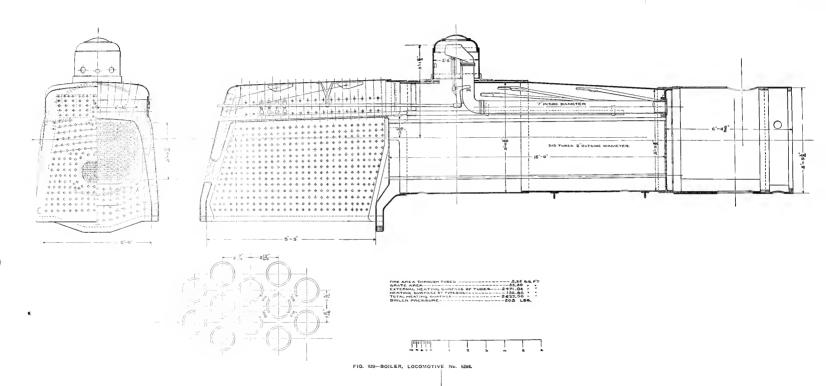
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